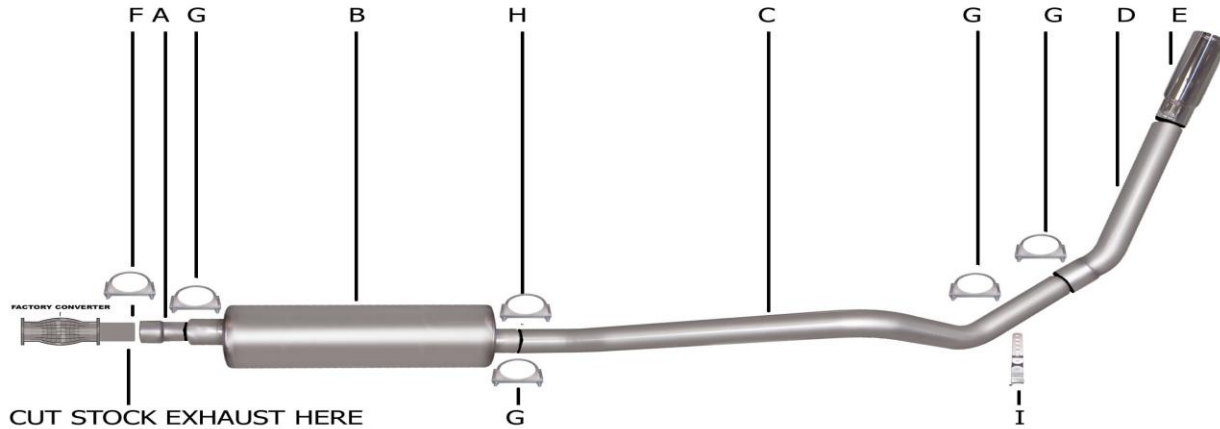




**INSTRUCTION MANUAL  
CAT-BACK STAINLESS SINGLE EXHAUST  
FORD 4.2L-4.6L-5.4L 2/4WD  
STANDARD & EXTENDED CAB  
PART # 619607**



| ITEM | PART#       | QUANTITY | DESCRIPTION                    |
|------|-------------|----------|--------------------------------|
| A    | 112-30004S  | 1        | 2-1/2" X 3" STAINLESS HEADPIPE |
| B    | 421887      | 1        | 3"STAINLESS SUPERFLOW MUFFLER  |
| C    | 113-500621S | 1        | 3" STAINLESS OVER AXLE PIPE    |
| D    | 114-500622S | 1        | 3" STAINLESS TURN OUT PIPE     |
| E    | 500360      | 1        | 3-1/2" STAINLESS STEEL TIP     |
| F    | 5757        | 1        | 2-1/2" CLAMP                   |
| G    | OHD300      | 4        | 3" CLAMP                       |
| H    | 500567      | 1        | REAR MUFFLER T-HANGER          |
| I    | 08269       | 1        | 10" METAL HANGER               |
| I    | BO-101      | 1        | BOLT KIT FOR 10" HANGER        |

**TAILPIPE EXITS BEHIND PASSENGER REAR TIRE  
WILL NOT FIT HEAVY DUTY TRUCK.**

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 a.m. to 5:00 p.m.

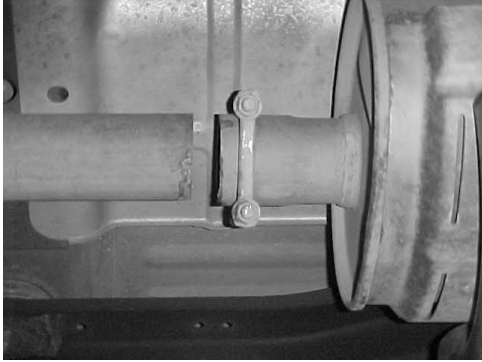
# EXHAUST INSTALLATIONS

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFTEY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFTEY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES.

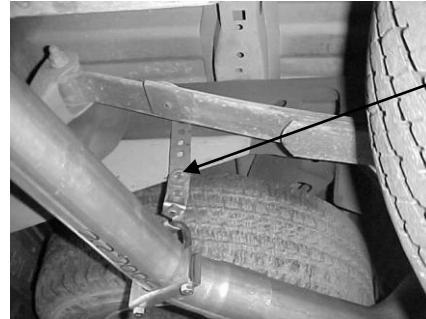
## SUGGESTED TOOLS

JACKSTAND HACKSAW 9/16" SOCKET 1/2" WRENCH -& SOCKET, WD-40

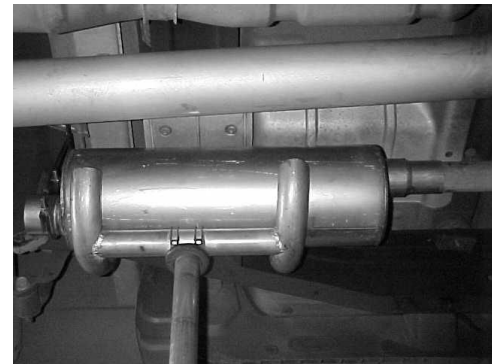
- Lay the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. Match all part numbers of the kit with the manual



Cut stock exhaust approximately 4" in front of muffler body removing the alignment pin. Leave all rubber grommets in place.



Install rear tailpipe hanger #I. Measure from rear of frame 21" forward to slotted hole. Place bolt with large washer from inside frame out. Put 10" hanger on outside of frame. Bolt through top hole, put lock washer and nut on and tighten. End of hanger swivels so it can be adjusted for 3" clamp.



Slip headpipe #A into Gibson muffler inlet no less than 1-1/2" and no more than 2". Slip both onto stock headpipe no less than 1-1/2" and no more than 2", and install rear muffler T-hanger #H. Bolts on T-hanger will aim towards drivers side. Make clamps snug but DO NOT TIGHTEN at this time. Rear muffler clocking is at approximately 6 o'clock. Muffler inlet is looking into louvers.



Slip tailpipe #C into muffler no less than 1-1/2" and no more than 2" and attach with hanger # H and clamp # G to connect 10" hanger to rear of tailpipe. DO NOT TIGHTEN



Slip turnout pipe #D on and use clamp # G to attach. DO NOT TIGHTEN



Slip stainless steel tip on and clamp down. To clean stainless tip use any stainless steel or aluminum cleaner. Firmly tighten all bolts and clamp down securely.

**MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC...**

