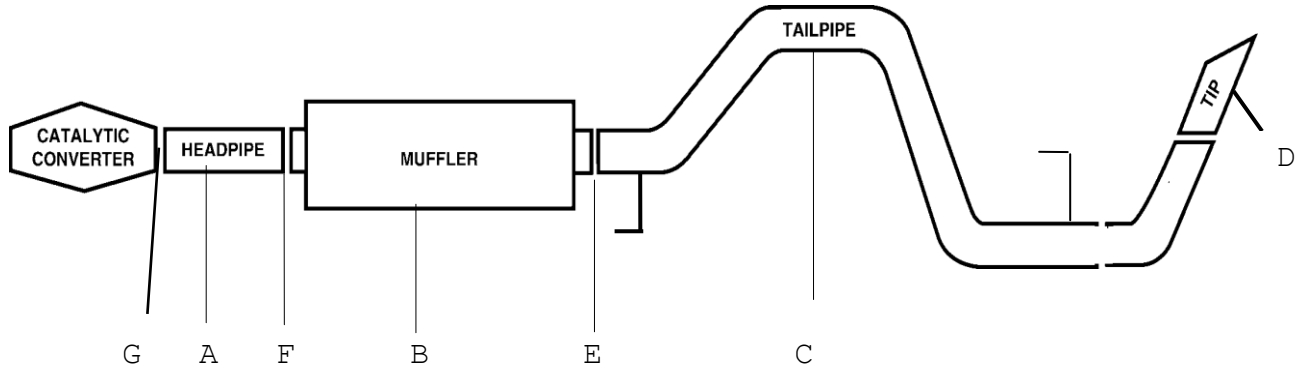




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
FORD F-150 TRUCK 4.6L 2/4WD
STANDARD CAB, SHORT BED
PART # 619614



ITEM	PART #	QUANTITY	DESCRIPTION
A	846- 700581S	1	3" STAINLESS HEADPIPE
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	666-700529S	1	3" STAINLESS OVERAXLE TAILPIPE
D	500360	1	3.5" STAINLESS TIP
E	OHD300	1	3" CLAMP
F	4326	1	FRONT MUFFLER HANGER
G	5757	1	2-1/2" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 AM to 5:00 PM P.S.T

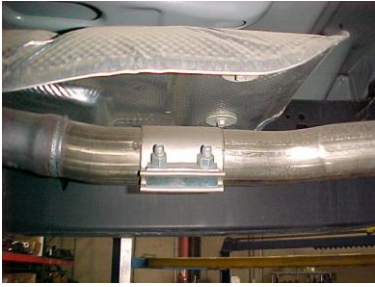
EXHAUST INSTALLATION #619614

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2" , 9/16", 15mm Socket & Wrench, WD-40, Jack Stand, Hacksaw



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER AND REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL OVERAXLE TAILPIPE # C INTO MUFFLER 1 1/2" TO 2". INSERT HANGERS INTO RUBBER GROMMETS, USE CLAMP # E TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL HEADPIPE # A INTO STOCK PIPE. THE END OF THE PIPE SHOULD BE AT THE 9 O'CLOCK POSITION, SECURE PIPES TOGETHER WITH CLAMP # G, DO NOT TIGHTEN



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2".. USE A JACK STAND TO HOLD UP THE MUFFLER. MUFFLER INLET IS LOOKING INTO THE LOUVERS.



INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING YOUR WAY BACK.



INSTALL FRONT MUFFLER HANGER # F ONTO MUFFLER INLET. INSERT HANGER INTO RUBBER GROMMET, DO NOT TIGHTEN.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC..