

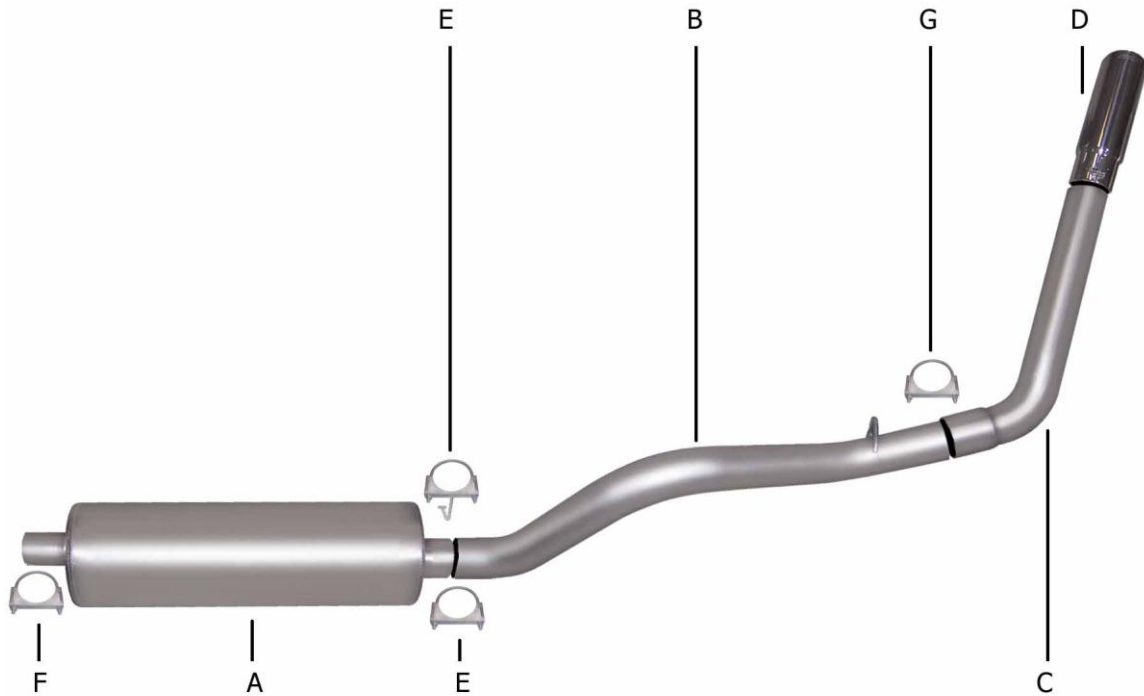


INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

FORD BRONCO 5.0L,5.7L

PART # 619676



| ITEM | PART # | QUANTITY | DESCRIPTION |
|------|---------------|----------|--------------------------------|
| A | 421887-B | 1 | SUPERFLOW STAINLESS MUFFLER |
| B | 120-700104S | 1 | 3" OVERAXLE STAINLESS TAILPIPE |
| C | 101-50032RS-6 | 1 | 3" TURNOUT STAINLESS PIPE |
| D | 500360 | 1 | 3-1/2" STAINLESS TIP |
| E | 500547 | 1 | REAR MUFFLER HANGER |
| F | 5756 | 1 | 2-1/4" CLAMP |
| G | OHD300 | 2 | 3" CLAMP |

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our
Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM
to 5:00 PM.

EXHAUST INSTALLATION

FORD BRONCO

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

1. Remove stock exhaust from behind the catalytic converter. Use jack stands to support converter.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Slide muffler # A with inlet onto the converter. Use a jack stand to support the muffler and connect with clamp # F. Do not tighten. Muffler inlet is looking into the louvers.
4. Install hanger # E behind the muffler.
5. Install the overaxle tailpipe # B and insert welded hanger into rubber grommet, and connect with clamp # G to muffler outlet.
6. Slide turn out pipe # C on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # C.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, tighten all bolts and clamp down.

SPECIAL NOTES:

- **MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**