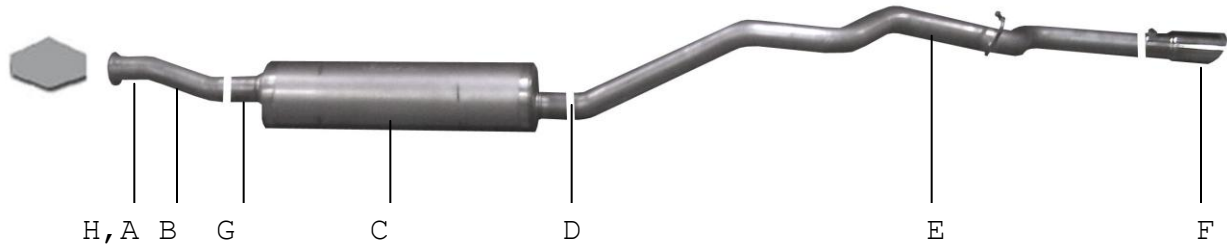




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SINGLE STAINLESS EXHAUST
FORD EXPLORER & MOUNTAINEER
4.0L, 6 CYL OHV 2/4WD 4DR
SINGLE INLET MUFFLER W/SLIP FLANGE

PART # 619689



ITEM	PART #	QUANTITY	DESCRIPTION
A	GP-102	1	FLANGE
B	425-700289S	1	2 1/2" STAINLESS HEADPIPE
C	788500S	1	SUPERFLOW STAINLESS MUFFLER
D	4144	1	REAR MUFFLER HANGER
E	426-700290S	1	2-1/2" OVERAXLE STAINLESS TAILPIPE
F	500361	1	3" STAINLESS TIP
G	5757	1	2-1/2" CLAMP
H	BO-1034	1	BOLT KIT FOR FLANGE GP-102

WILL NOT FIT WITH RE-LOAD LEVELING SUSPENSION

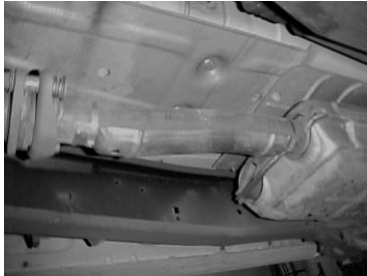
Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

EXHAUST INSTALLATION # 619689

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFTEY PRECAUTION. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFTEY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

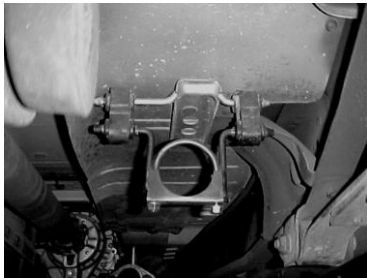
15mm SOCKET, 9/16" SOCKKET, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND, WD-40



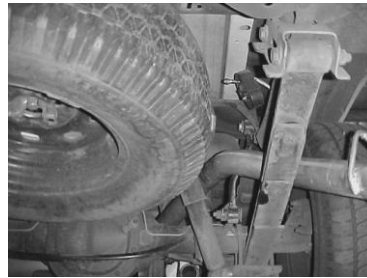
LAY OUT THE GIBSON EXHAUST AND COMPARE PART NUMBERS TO THE MANUAL. FOR AN EASIER REMOVAL LUBE ALL RUBBER GROMMETS WITH WD-40 AND CUT THE TAILPIPE DIRECTLY BEHIND THE MUFFLER. UN-BOLT THE FLANGE LOCATED IN FRONT OF STOCK MUFFLER. **YOU WILL REUSE THE STOCK BOLTS. REMOVE ALL HANGERS.** DO NOT REMOVE THE RUBBER GROMMETS. USE WD-40 FOR EASIER REMOVAL.



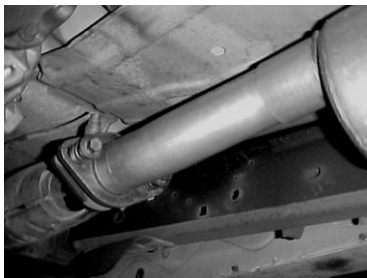
FOR AN EASIER INSTALLATION OF THE OVERAXLE PIPE DISCONNECT THE LOWER REAR SHOCK MOUNT.



INSTALL HANGER #D INTO THE FACTORY RUBBER GROMMETS BEHIND THE MUFFLER LOCATION. THIS WILL HELP ALIGN THE MUFFLER AND HEADPIPE.



SLIP THE OVERAXLE TAILPIPE #E THROUGH THE LEAF SPRING IN BETWEEN THE SHOCK AND THE SWAY BAR. INSERT WELDED HANGER INTO RUBBER GROMMET.



BOLT HEADPIPE #B TO THE FACTORY PIPE REUSING FACTORY BOLTS. DO NOT TIGHTEN. SLIP MUFFLER #C ONTO THE HEADPIPE NO MORE THEN 1" TO 2". THE INLET OF THE MUFFLER WILL BE LOOKING INTO THE LOUVERS. USE A JACKSTAND TO SUPPORT MUFFLER. ATTACH WITH CLAMP #6. DO NOT TIGHTEN.



ROTATE OVERAXLE PIPE UNTIL YOU HAVE A MINIMUM OF A 1" ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SWAY-BAR, SHOCKS, ETC. CLAMP DOWN WITH HANGER #D.



ONCE THE MUFFLER AND HEADPIPE ARE INSTALLED ROTATE THE MUFFLER AND HEADPIPE UNTIL MUFFLER OUTLET IS POSITIONED AT 4 O'CLOCK AND SITTING LEVEL UNDERNEATH THE VEHICLE. THEN TIGHTEN THE HEADPIPE. SLIP THE REAR WELDED HANGER INTO THE RUBBER GROMMET AND ATTACH TO MUFFLER USING HANGER #D.



INSTALL YOUR STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. TIGHTEN ALL CLAMPS AND HANGERS. REINSTALL THE REAR SHOCK MOUNT.

"MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE AWAY FROM ALL PIPES RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC."