



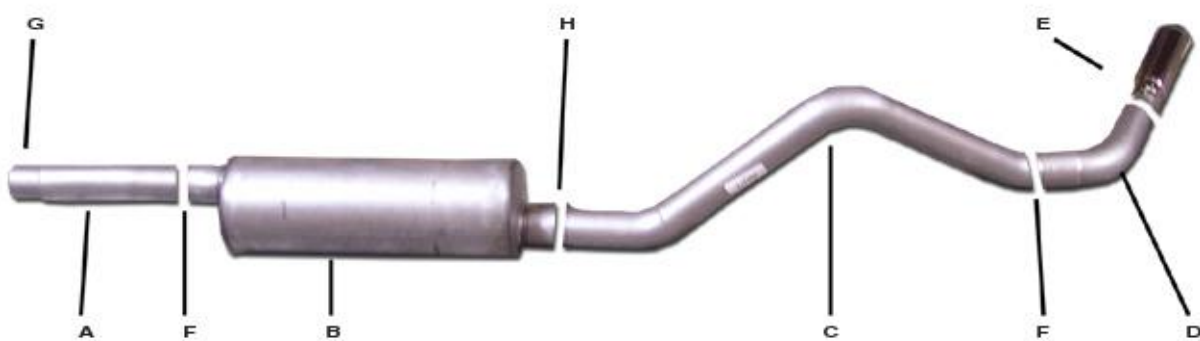
INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST SYSTEM

FORD EXPEDITION AND LINCOLN NAVIGATOR

4.6L-5.4L 2/4WD 4 DOOR

PART # 619991



ITEM	PART #	QTY	DESCRIPTION
A	321-700176S	1	3" STAINLESS HEADPIPE
B	421887	1	STAINLESS SUPERFLOW MUFFLER
C	322-700177S	1	3" STAINLESS OVERAXLE TAILPIPE
D	101-50032RS-6	1	3" STAINLESS EXIT PIPE
E	500360	1	-1/2" STAINLESS STEEL TIP
F	OHD300	2	3" CLAMP
G	5757	1	2-1/2" CLAMP
H	4101	1	REAR MUFFLER HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 800- 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

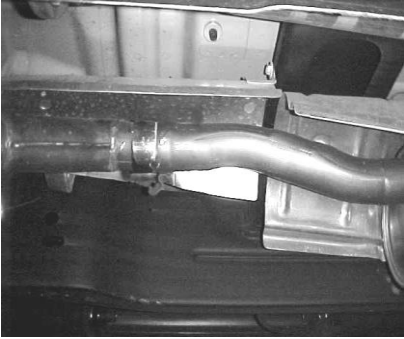
EXHAUST INSTALLATION #619991

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE A JACK STAND WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK THE TIRES, AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

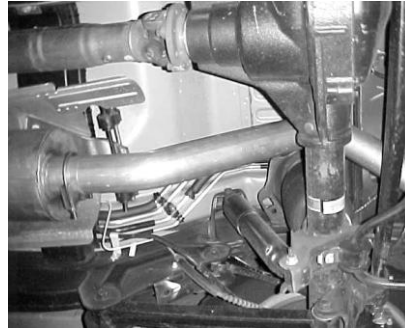
SUGGESTED TOOLS:

9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH & A JACK STAND, HACKSAW OR SAWZALL, WD-40

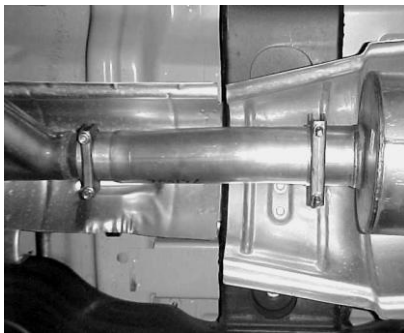
LAY OUT THE EXHAUST AND CHECK ALL THE PART NUMBERS.



REMOVE THE STOCK EXHAUST BEHIND THE STOCK CONVERTER. FOR EASY REMOVAL OF STOCK EXHAUST CUT STOCK TAILPIPE BEHIND THE STOCK MUFFLER. USE WD-40 ON THE RUBBER GROMMETS TO MAKE REMOVAL OF THE WELDED HANGERS EASIER. LEAVE RUBBER GROMMETS IN PLACE.



INSERT OVERAXLE TAILPIPE #C INTO MUFFLER OUTLET 1 1/2" TO 2" THEN INSERT WELDED HANGER INTO RUBBER GROMMET AND ATTACH TO HANGER #H.



INSTALL HEADPIPE #A AND CONNECT TO STOCK EXTENSION PIPE USING CLAMP #G. DO NOT TIGHTEN. INSTALL MUFFLER OVER HEADPIPE 1 1/2" TO 2". OUTLET OF MUFFLER WILL BE POSITIONED AT ABOUT 7 TO 8:00 O'CLOCK. USE CLAMP #F TO ATTACH MUFFLER TO HEADPIPE. THE MUFFLER INLET IS LOOKING INTO THE LOUVERS. USE A JACKSTAND TO SUPPORT MUFFLER.



INSTALL EXIT PIPE #D AND ATTACH TO TAILPIPE WITH CLAMP #F. DO NOT TIGHTEN. ROTATE OVERAXLE PIPE AND TURN OUT PIPE UNTIL IT BEST FITS YOUR VEHICLE.



INSTALL HANGER #H ONTO THE MUFFLER OUTLET AND INSERT ROD INTO GROMMETS. THE VERTICAL ROD WILL BE ON THE PASSENGER SIDE OF OUTLET. DO NOT TIGHTEN.



INSTALL STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. NOW FIRMLY TIGHTEN ALL CLAMPS AND HANGERS.

MAKE SURE YOU HAVE AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.