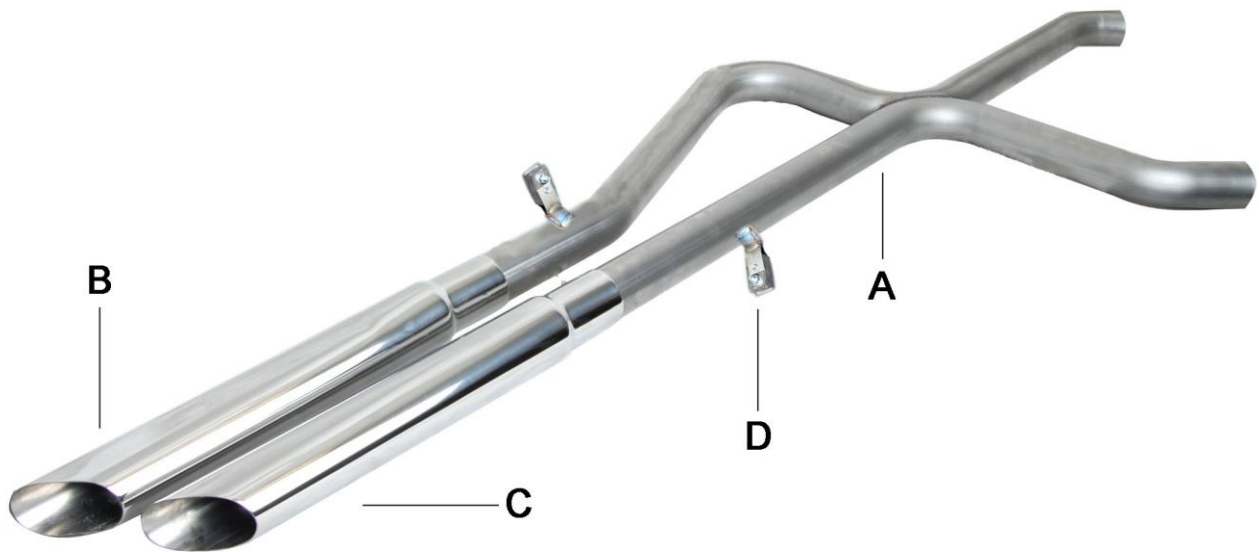




# Installation Instructions

6.2L CAMARO  
STAINLESS STEEL EXTREME SPORT DUAL SIDE X-PIPE EXHAUST

Part #620004



ITEM	PART	QUANTITY	DESCRIPTION
A	1390-701142S	1	2.5" X-pipe
B	500465	1	Rear Oval Tip
C	500466	1	Front Oval Tip
D	2132	1	3/8" Bolt
D	9033	1	3/8" Lockwasher

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #620004

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 15mm wrenches & sockets, WD-40

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. Remove the whole exhaust from the clamps (located just after your factory headers). To make it easier, remove the support in the *middle* of the car. Do Not Discard. You will reinstall.



4. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel or aluminum cleaner to polish tips. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary. You may need to cut your stock tail pipe back to get your tip to fit correctly.



3. Install your X-Pipe using the factory clamps. Bolt the support back in. You will bolt the X-Pipe to it then bolt the other hanger to the chassis with supplied bolts



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**