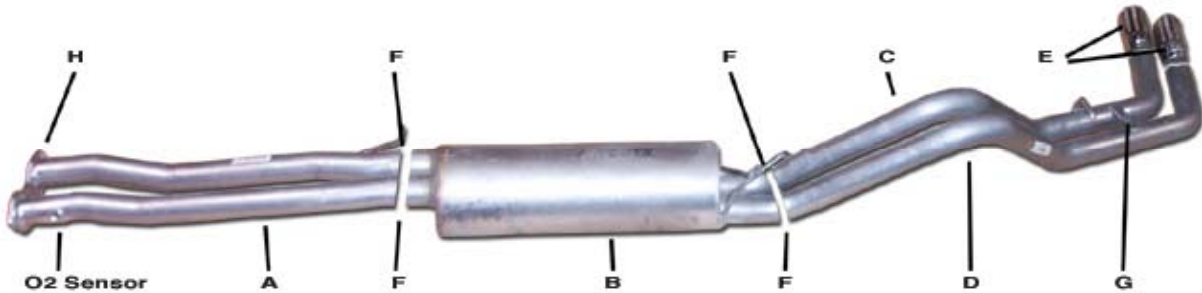




# INSTRUCTION MANUAL

## CAT-BACK STAINLESS DUAL SPORT EXHAUST 96-99 CHEVY SUBURBAN 5.7L 2/4WD

**PART# 65100**



ITEM	PART #	QUANTITY	DESCRIPTION
A	350-500616S-1	1	STAINLESS HEADPIPE W/HANGER, FLANGE GP-96
B	766024S-1	1	SUPERFLOW STAINLESS DUAL MUFFLER
C	351-70012S	1	2.5" STAINLESS PASSENGER OVERAXLE TAILPIPE
D	352-70013S	1	2.5" STAINLESS DRIVER OVERAXLE TAILPIPE
E	500396	2	3-1/2" STAINLESS TIPS
F	5757	4	2-1/2" CLAMP
G	BO-906	1	BOLT KIT FOR TAILPIPE
H	9681	1	CONVERTER FLANGE GASKET

**WILL NOT FIT 3/4 TON SUBURBAN**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 1104

# EXHAUST INSTALLATION #65100

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, 1/2" SOCKET & WRENCH, JACKSTAND, HACKSAW, WD-40, HI-TEMP SENSOR SAFE GASKET SEALER. ANTI-ZEIZE

## LAY OUT THE GIBSON EXHAUST SYSTEM ON THE FLOOR AND COMPARE PART #'S.



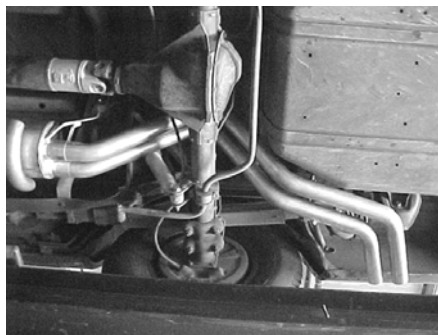
Unbolt stock flange behind the rear of the converter. **You will reuse the stock bolts.** Remove stock hangers leaving rubber grommets in place. Use WD-40 on hangers for easier removal. Cut & remove the stock tailpipe



Install muffler # B with the inlet towards the converter onto the head pipe at least 1-1/2" to 2" using clamps #F. Use a jackstand to support. The inlet of the muffler should be at about 6 o'clock. Do not tighten.



Remove O2 sensor from stock head pipe and remove stock flange gasket. You will reuse the stock bolts.



Install the passenger side over axle tailpipe #C onto muffler at least 1-1/2" to 2" using clamp #F to attach tailpipe. Do not tighten. Insert welded hanger into rubber grommet. Install Driver side over axle tailpipe #D onto Muffler at least 1-1/2" to 2" using clamp #F to attach tailpipe. Use Bolt Kit #G to secure both tailpipes together.



Bolt head pipe #A to the stock head pipe flange behind the converter reusing stock bolts and supplied gasket #H. Use a Hi-Temperature O2 sensor safe silicone on the gasket for a good seal. Insert welded hanger on passenger side into rubber grommet. Re-install O2 sensor into head pipe. Apply a small amount of anti-seize on the threads. Do not tighten.



Install stainless steel tips. Clamp down. To clean use a Scott brite pad or any stainless or aluminum cleaner. Now firmly tighten all bolts and clamp down.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**