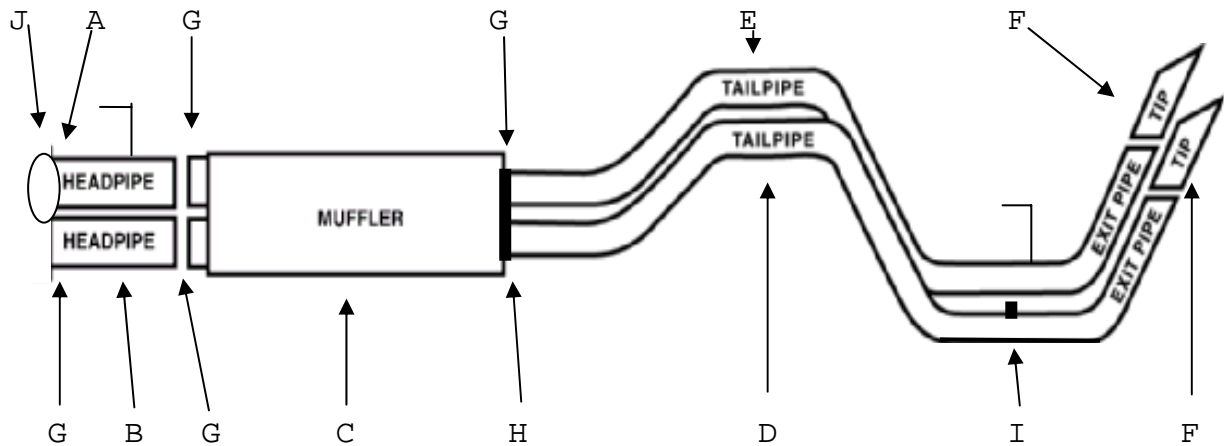




INSTRUCTION MANUAL

CAT-BACK STAINLESS DUAL SPORT EXHAUST
 2002 GMC SIERRA DENALI C3 TRUCK 6.0L AWD
 EXTENDED CAB, SHORT BED
 PART# 65203



ITEM	PART #	QUANTITY	DESCRIPTION
A	539-700425S	1	2 1/2" SS P/S HEADPIPE WITH GP-105 FLANGE
B	540-700428S	1	2 1/2" SS D/S HEADPIPE
C	766024S	1	SS SUPERFLOW MUFFLER
D	541-700426S	1	2 1/2" SS DRIVERSIDE OVERAXLE TAILPIPE
E	542-700427S	1	2 1/2" SS PASSENGER SIDE OVERAXLE TAILPIPE
F	500374	2	3 1/2" STAINLESS TIPS
G	5757	4	2-1/2" CLAMP
H	4193	1	REAR MUFFLER HANGER
I	BO-906	1	BOLT KIT FOR TAILPIPES
J	HEADPIPE BOLT KIT		
	3270	2	3/8"x16x2" BOLT
	9033	2	3/8" LOCK WASHER
	5057	2	3/8"X16 NUT
	3305	2	3/8"X 1 1/4" FENDER WASHER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM **0504**

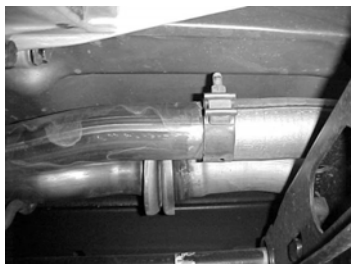
EXHAUST INSTALLATION #65203

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

½", 9/16", 15mm wrench and socket, WD-40, Hacksaw,
Jack Stand, Hi temp silicone



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust remove it from the flange and clamp located just behind the y-pipe. Leave all rubber grommets in place.

Use WD-40 to aid in removal of exhaust and the hangers. Now cut off your stock tailpipe just behind the muffler.



Install rear muffler hanger # H into rubber grommet located just above driverside outlet slide clamp onto muffler outlet.



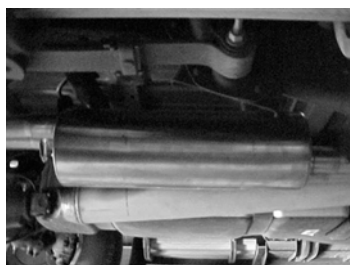
Install passenger side head pipe # A onto you're existing stock flange use bolt kit # J to secure it. Do not tighten. Use a jack stand to support the converter. Insert welded hanger into rubber grommet. Next install driver side # B onto stock pipe. Use clamp # G to secure. Do not tighten.



Install the driver side over axle tailpipe # D into the muffler. You may need to loosen spare tire & push towards the dr. side. Use clamp # H to secure tailpipe to muffler. Do not tighten.



Install passenger side over axle tailpipe # E into muffler and attach using clamp # G. Use bolt kit #I to attach the tailpipes together. Do not tighten. Slide hanger into rubber grommet.



Install muffler #C onto head pipes 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamps #G to secure the muffler to the head pipe. Do not tighten.

Muffler inlet is looking into the louvers. Outlets will be on the top.



Install the stainless tips. Clamp down. To clean your stainless tips use any stainless cleaner or a Scotch Brite pad. Now go back and tighten all clamps, nuts and bolts. Start from the front and work back.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRE, FUEL LINES, ETC.