

## INSTRUCTION MANUAL

### CAT-BACK ELITE SPLIT REAR EXHAUST

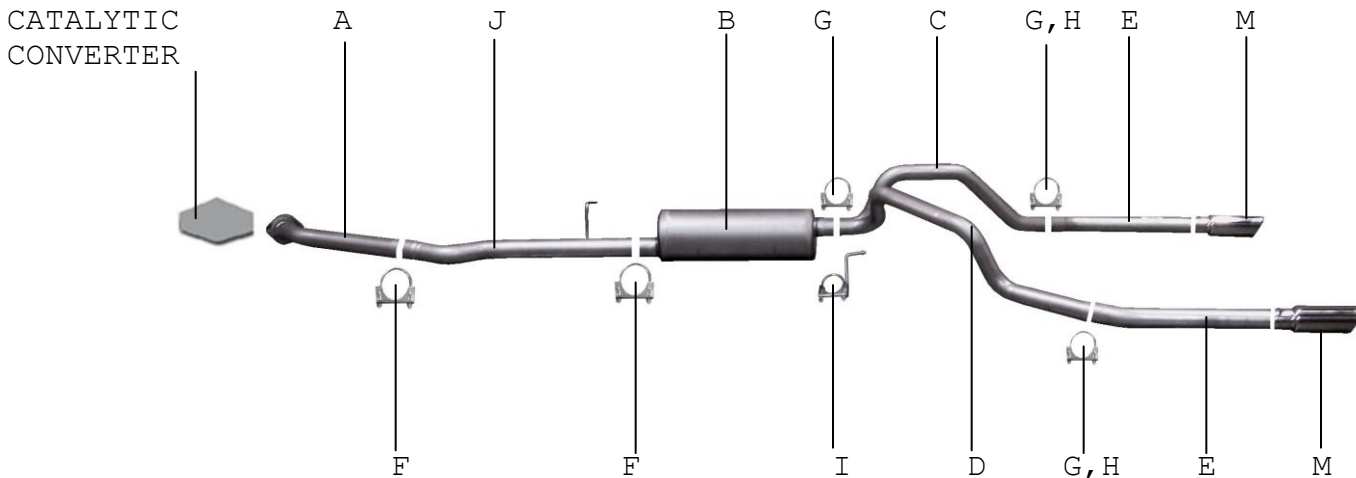
**EXTENDED CAB, LONG BED 4.3L-4.8L-5.3L 2/4 WD**

**CHEVY SILVERADO/SIERRA TRUCK 4.3L-4.8L-5.3L 2/4WD**

**CLASSIC 1500 SILVERADO/SIERRA TRUCK 5.3L 2/4 WD**

**EXTENDED CAB, LONG BED**

**PART # 65546**



ITEM	PART #	QTY	DESCRIPTION
A	382-700228S-A	1	STAINLESS STEEL HEADPIPE W/FLANGE #GP-115
B	758250S	1	STAINLESS STEEL SUPERFLOW MUFFLER
C	315-700183S	1	2-1/2" STAINLESS STEEL PASSENGER SIDE OVERAXLE PIPE
D	316-700184S	1	2-1/2" STAINLESS STEEL DRIVER SIDE OVERAXLE PIPE
E	317-700185S	2	2-1/2" STAINLESS STEEL EXIT PIPE
F	OHD300	2	3" CLAMP
G	5757	3	2-1/2" CLAMP
H	08269	2	10" METAL HANGER
H	BO-101	2	BOLT KIT FOR HANGER
I	4149	1	HANGER
J	383-700228S-B	1	STAINLESS STEEL HEADPIPE EXTENSION
K	4137	1	SPARE TIRE BRACKET
L	ZIP	2	ZIP TIE
M	500374	2	3-1/2" STAINLESS TIPS

#### 4WD'S- SPARE TIRE MAY NEED TO BE REMOVED

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

# EXHAUST INSTALLATION #65546

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40

**LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.**



TO REMOVE STOCK EXHAUST UNBOLT IT FROM THE FLANGE LOCATED JUST BEHIND THE FACTORY Y-PIPE. **YOU WILL RE-USE YOUR FACTORY BOLTS FROM FLANGE.** NOW, CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS.



INSTALL METAL HANGERS #H INTO SLOTS LOCATED APPROX. 22" FROM THE REAR OF THE FRAME. METAL HANGERS ARE MOUNTED ON THE OUTSIDE OF FRAME. USE THE HARDWARE THAT'S PROVIDED. THE BOLT AND WASHER WILL GO INTO THE 3<sup>RD</sup> HOLE FROM THE TOP OF THE HANGER.



BOLT HEADPIPE #A TO STOCK FLANGE RE-USING FACTORY NUTS. DO NOT TIGHTEN. INSTALL EXTENSION HEADPIPE #J ONTO HEADPIPE #A. SLIDE WELDED HANGER INTO RUBBER GROMMET USING CLAMP #F TO SECURE HEADPIPE TOGETHER.



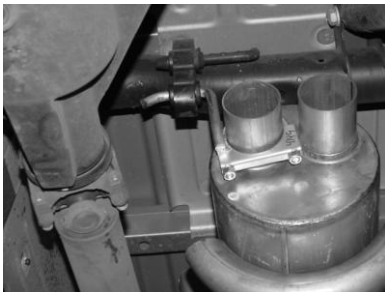
INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER AT LEAST 1 1/2" TO 2". THIS PIPE WILL ROUTE OVER THE AXLE AND BETWEEN THE SHOCK AND TIRE. ATTACH CLAMP #I TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER AT LEAST 1 1/2" TO 2". USE CLAMP #G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAILPIPES WILL BOTH LEAN TOWARDS THE DRIVER SIDE FOR CLEARANCE. LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.



INSTALL EXIT PIPES #E ONTO TAILPIPES. CUT TO YOUR PREFERRED LENGTH USE CLAMPS #G TO SECURE EXIT PIPES TO TAILPIPES. THESE CLAMPS ALSO ATTACH TO METAL HANGERS #H. THESE METAL HANGERS NEED TO BE ROTATED IN ORDER TO ADJUST FOR CLAMPING. NOW YOU CAN TIGHTEN ALL CLAMPS, NUTS, AND BOLTS. STARTING FROM THE FRONT WORKING BACK. USE ZIP TIES TO TIE AWAY BRAKE LINES. INSTALL STAINLESS TIPS.



INSTALL MUFFLER #B ONTO HEADPIPE AT LEAST 1 1/2" TO 2". USE CLAMP #F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO SUPPORT THE MUFFLER. OUTLETS SHOULD BE AT THE TOP. INSTALL HANGER #I ONTO DRIVERSIDE MUFFLER OUTLET AND INSERT WELDED HANGER INTO GROMMET. DO NOT TIGHTEN.



**2WD-** SPARE TIRE WILL HAVE TO BE LOOSENED UP  
**4WD-** MAY NEED TO BE RELOCATED/ REMOVED.

**MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, ETC...**