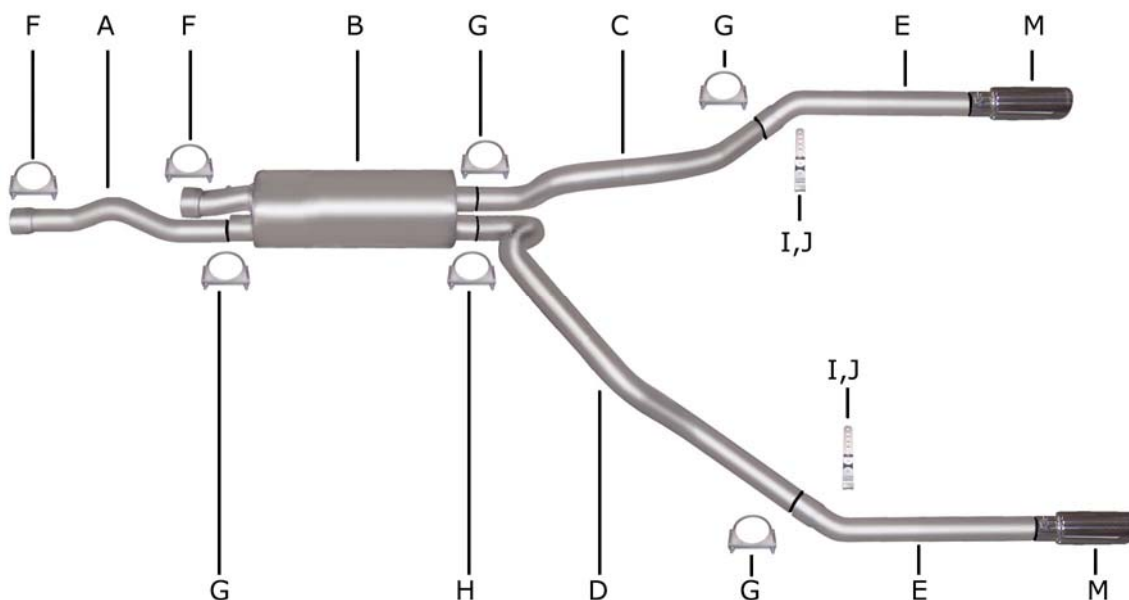




INSTRUCTION MANUAL
CAT-BACK SPLIT REAR STAINLESS EXHAUST
99-01 SILVERADO/SIERRA TRUCK 6.0L 2500/3500 2/4WD
STANDARD CAB, LONG BED
PART # 65557



ITEM	PART #	QTY.	DESCRIPTION
A	370-700245S	1	2-1/2" DRIVERSIDE S/S HEADPIPE
B	766024S-2	1	SUPERFLOW STAINLESS MUFFLER
C	315-700183S	1	2-1/2" PASSENGERSIDE S/S OVERAXLE
D	316-700184S	1	2-1/2" DRV S/S OVERAXLE TAILPIPE
E	361-700198S	2	2-1/2" EXIT S/S PIPE
F	5758	2	2-3/4" CLAMP
G	5757	4	2-1/2" CLAMP
H	40093	1	O.E HANGER CLAMP
I	08269	2	10" METAL HANGER
J	BO-101	2	BOLT KIT FOR HANGER
K	ZIP	2	ZIP TIE
L	4137	1	SPARE TIRE BRACKET
M	500374	2	3-1/2" STAINLESS TIPS

WILL NOT FIT HEAVY DUTY. 4WDS MUST REMOVE SPARE TIRE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0706

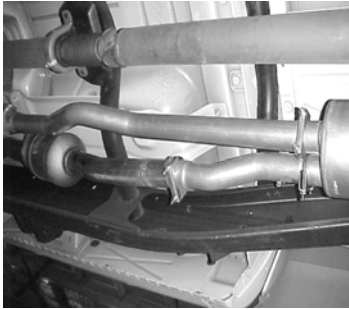
INSTALLATION INSTRUCTIONS #65557

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE SET PARKING BRAKE, BLOCK TIRES AND USE SAFTY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

7/8 WRENCH, 9/16 SOCKET, 15mm SOCKET, 1/2 SOCKET, HACKSAW, JACK STAND, ANTI-SEIZE

LAY OUT THE GIBSON EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING.



CHECK AND MAKE SURE ALL THE PART NUMBERS ARE THE SAME ON THE PIPES AS THEY ARE ON THE DRAWING. (NOTE: DRAWING IS ONLY FOR PLACEMENT OF PARTS). REMOVE YOUR FACTORY EXHAUST BY CUTTING 13" IN FRONT OF YOUR STOCK MUFFLER ON THE PASSENGER SIDE. UN-BOLT YOUR STOCK HEADPIPE ON THE DRIVER SIDE ABOUT 48" IN FRONT OF YOUR STOCK MUFFLER. INSTALL HEADPIPE #A USING CLAMP NUMBER #F



SPARE TIRE BRACKET

TAIL PIPES ARE ROUTED BETWEEN THE SHOCK AND THE SPARE TIRE YOU MAY NEED TO USE THE SPARE TIRE BRACKET SUPPLIED IN KIT TO PUSH THE SPARE TIRE TOWARDS THE REAR OF THE TRUCK- ALSO LOOKING FROM THE REAR OF THE TRUCK THE DRIVER SIDE TAILPIE SHOULD BE ANGLED AT ABOUT 10:00 O'CLOCK, THE PASSENGER SIDE SHOULD BE ANGLED AT ABOUT 12:00 O'CLOCK).



INSTALL MUFFLER #B WITH THE OUTLETS POSITIONED AT THE TOP OF THE MUFFLER. (USE JACK STAND TO SUPPORT MUFFLER) INSTALL HANGER #H ON THE DRIVER SIDE OUTLET.



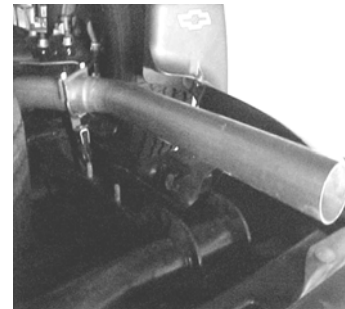
AFTER YOU INSTALL YOUR TAILPIPES USE CLAMP #G TO ATTACH TAILPIPES TO HANGER #I.



INSTALL #I HANGERS INTO FACTORY FRAME APPROX. 24" FROM THE REAR OF THE FRAME. BOLT HANGER THROUGH THE 3RD HOLE FROM THE TOP ON THE HANGER USING BOLT KIT #J

(HANGERS WILL HELP WITH POSITION OF THE TAILPIPES).

AFTER YOUR HANGERS ARE POSITIONED INSTALL TAILPIPES #C & #D. TAILPIPES SHOULD ONLY BE INSERTED INTO THE MUFFLER ABOUT 1-2". USE CLAMP #G ON THE PASSENGER OUTLET AND HANGER #H ON THE DRIVER SIDE (DO NOT TIGHTEN).



NOW, INSTALL EXIT PIPES #E. ADJUST KIT FOR PROPER CLEARANCE, USE ZIP TIES SUPPLIED IN THE KIT TO TIE-AWAY BRAKE LINES. CUT EXIT PIPES FOR PROPER LENGTH ON YOUR VEHICLE. CHECK FOR CLEARANCE AROUND ALL BRAKE LINES, SHOCK BOOTS, TIRES, ETC. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMPS .



INSTALL STAINLESS TIPS.

RE-INSTALL O2 SENSOR ON PASSENGER SIDE. USE ANT-SEIZE ON ALL THREADS.

SPARE TIRE ON SOME MODELS MAY HAVE TO BE RELOCATED.

MAKE SURE YOU HAVE 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES. SHOCK BOOTS. FUEL LINES. TIRES. ETC.