

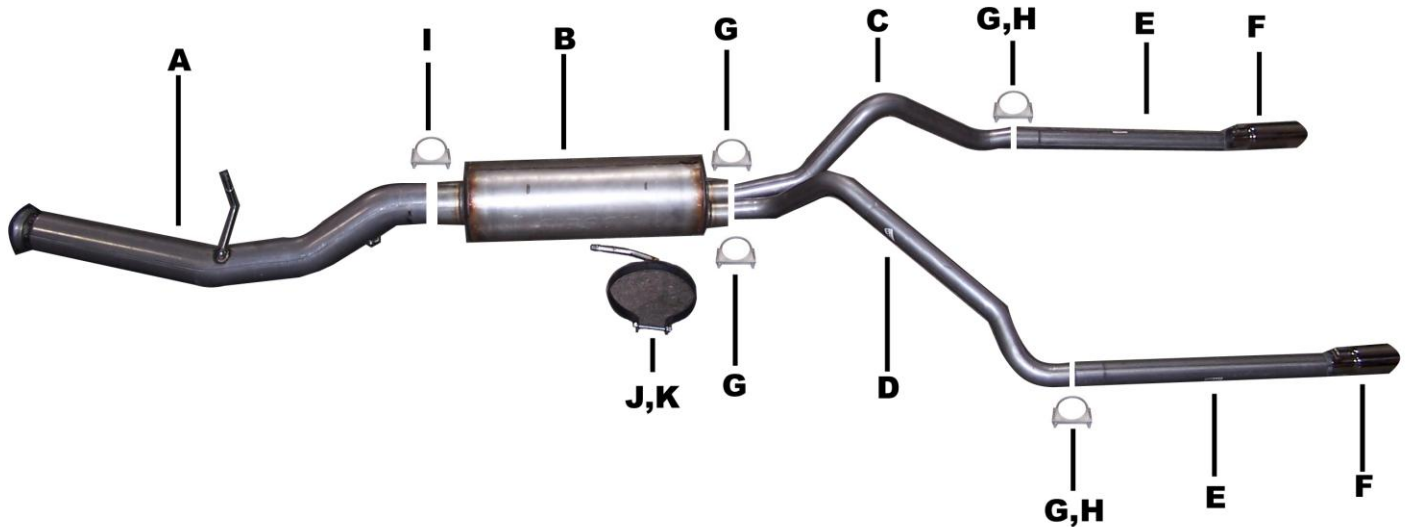
INSTALLATION INSTRUCTIONS

CAT-BACK STAINLESS SPLIT REAR EXHAUST

SILVERADO, SIERRA CLASSIC 2500HD, 6.0L, 2/4WD

CREW CAB, SHORT BED

PART #65575



ITEM	PART	QUANTITY	DESCRIPTION
A	1120-700887S	1	4" STAINLESS HEADPIPE W/ WELDED HANGERS
B	758401S	1	STAINLESS SUPERFLOW MUFFLER
C	569-700445S	1	2 1/2" STAINLESS PASSENGER SIDE OVERAXLE TAIL PIPE
D	570-700446S	1	2 1/2" STAINLESS DRIVER SIDE OVERAXLE EXIT PIPE
E	1121-700447S	2	2 1/2" STAINLESS EXIT PIPES
F	500374	2	3 1/2" STAINLESS STEEL TIPS
G	5757	4	2 1/2" CLAMPS
H	4201	2	TAIL PIPE HANGERS
I	4171	1	4" CLAMP
J	4264	1	BAND CLAMP
K	BO-1015	1	BOLT KIT FOR BAND CLAMP
L	ZIP	2	ZIP TIES

* MUST REMOVE SPARE TIRE HEAT SHIELD.

Thank you for purchasing our Gibson exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm.

INSTALLATION INSTRUCTIONS #65575

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 10, 14, 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, unbolt the head pipe at the 2 bolt flange. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system.



6. Install passenger side over axle tail pipe #C into muffler 1 1/2"-2". Long end of pipe goes into muffler. Secure with clamp #G. Do not tighten.



3. Install head pipe #A, using the two stock bolts. Insert hangers into rubber grommets. Do not tighten.



7. Install tail pipe hangers #H onto end of tail pipes using clamp #G. There will be about a 2" hole above the end of both tail pipes on the frame to bolt the hangers. Do not tighten.



4. Slide muffler #B onto head pipe #A 1 1/2"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #I to secure the muffler to the head pipe. Do not tighten. Outlets will be on the bottom. Install band clamp #J onto muffler. Insert hanger on band clamp into rubber grommets. Use bolt kit provided. Do not tighten.



8. Install exit pipes #E. Use clamps #G to secure exit pipes to tail pipes. These clamps also attach to the metal hangers. You will need to rotate in order to adjust for clamping.



5. Install driver side over axle tail pipe #D into muffler 1 1/2"-2". Long end of pipe goes into the muffler. Support end of tail pipe with jack stand, and attach with clamp #G.



11. Install stainless steel tips. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc. to prevent heat related damage or fire.