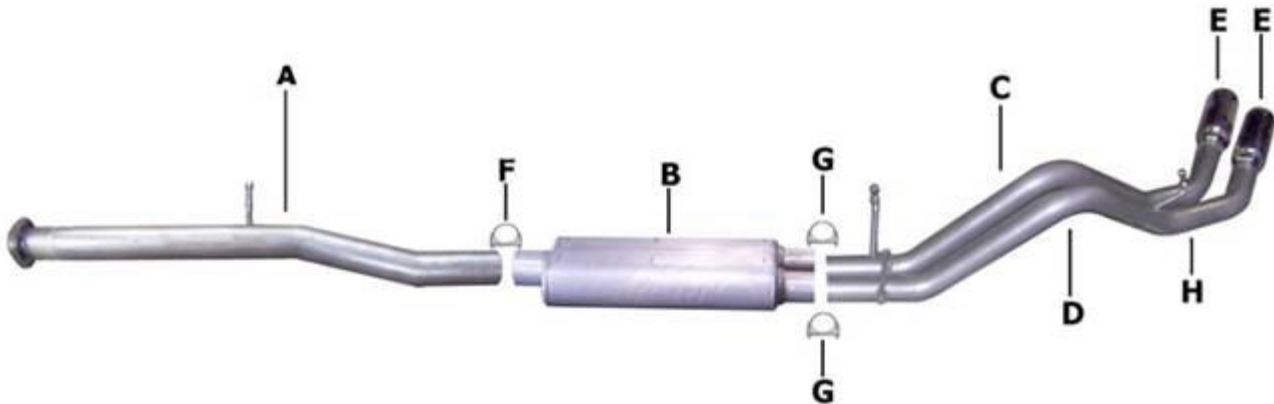




Installation Instructions

Stainless Steel Cat-Back Dual Sport Exhaust
Chevy Silverado / GMC Sierra 1500 Truck
Crew Cab, Short Bed, 6.2L 2WD

Part #65643



ITEM	PART	QUANTITY	DESCRIPTION
A	1384-701128S	1	3 1/2 " Stainless Head pipe w/ welded flange
B	11238S	1	Super flow Stainless CFT Muffler
C	1227-700984S	1	2.25" Stainless Passenger Side Over Axle Tailpipe
D	1228-700985S	1	2.25" Stainless Driver Side Over Axle Tailpipe
E	500395	2	3.5" Stainless Tip
F	4170	1	3 1/2 " Clamp
G	5756	2	2.25" Clamp
H	BO-906	1	Bolt kit for Tailpipe

2011 MODELS WILL ONLY FIT WITH A 2 BOLT FLANGE TO CONVERTER

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #65643

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove stock exhaust, unbolt it from the flange behind the Y-pipe. Make sure to leave all rubber grommets in the factory location. **You will re-use stock nuts.** For easier removal of exhaust, cut behind the muffler. Use WD-40 to remove hangers from grommets.



5. Make sure muffler outlets are level before installing tailpipes. Now install passenger tailpipe #C. Insert welded hangers into rubber grommets.



3. Next, install headpipe #A onto your factory flange. Insert welded hanger into the rubber grommet.



6. Now install driver side tailpipe #D. The spare tire may need to be loosened and pushed to the driver side to allow for clearance. Use bolt kit #H to attach both tailpipes together.



4. Install muffler #B with inlet towards Y-pipe. Use jack stands to support the muffler. Use clamp #F to secure the muffler to headpipe. Do not tighten.



7. Using clamps #G secure both tailpipes to the outlets of the muffler. Rotate tailpipes to best fit your truck.



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.