



PERFORMANCE EXHAUST SYSTEMS

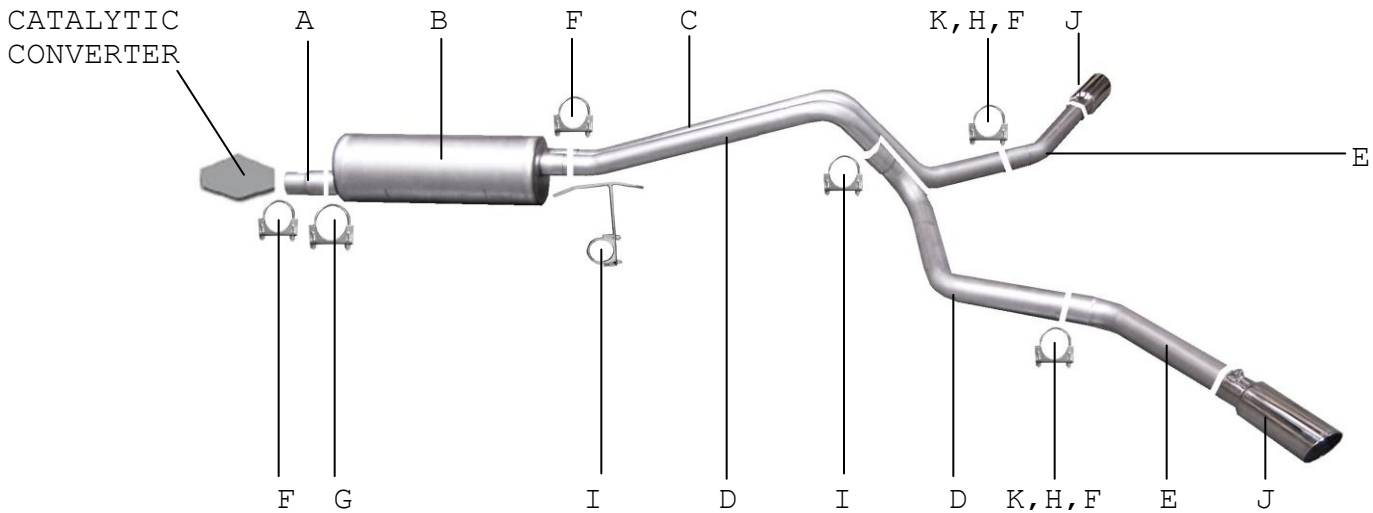
# INSTRUCTION MANUAL

## CAT-BACK ELITE EXTREME DUAL EXHAUST SYSTEM

FORD F150 TRUCK 4.2L, 4.6L, 5.4L 2/4WD

STANDARD & EXTENDED CAB

PART # 69003



ITEM	PART #	QTY	DESCRIPTION
A	112-30004S	1	2 1/2" STAINLESS ADAPTER
B	758250S	1	3" STAINLESS SUPERFLOW MUFFLER
C	250-500624S	1	2 1/2" STAINLESS PASSENGER SIDE OVERAXLE PIPE
D	251-500625S-A	1	2 1/2" STAINLESS DRIVER FRONT OVERAXLE PIPE
D	252-500625S-B	1	2 1/2" STAINLESS DRIVER SIDE OVERAXLE PIPE
E	253-500626S	2	2 1/2" STAINLESS EXIT PIPE
F	5757	8	2 1/2" CLAMP
G	OHD300	1	3" CLAMP
H	08269	2	10" METAL HANGER
I	500568	1	REAR MUFFLER HANGER
J	500374	2	3.5" STAINLESS STEEL TIP
K	BO-101	2	BOLT KIT FOR HANGER

**4WD'S - SPARE TIRE MAY NEED TO BE REMOVED**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION

**WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!**

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. (NOTE: Drawing is not exact but for placement of parts only).
2. Cut stock exhaust at front of muffler inlet nipple and remove.
3. Slip adapter # A into muffler inlet. Attach muffler to stock headpipe and attach with clamp # G. Install rear muffler hanger # I on driver side outlet. Level outlets of muffler horizontally. Make clamps snug but do not tighten.
4. Install rear tailpipe hangers # H. Measure from rear of main frame 22-1/2" forward to slotted hole. Place bolt with large washer from inside frame out. Put 10" hanger on outside of frame. Bolt through top hole, put lock washer and nut on and tighten.
5. Install passenger side tailpipe # C. Use 2-1/2" clamp # F to connect to 10" hanger. Clamp at back of muffler but do not tighten.
6. Install driver side # D and E pipes. Use 2-1/2" clamp to connect to 10" hanger # H. Attach tailpipe to muffler with hanger # I, but do not tighten.
7. Slip exit pipes # E on and clamp with # F.
8. Install stainless tips.
9. Make sure you have a 1" clearance of all parts and pipes are lined up for same exits. Now clamp down.

**\* MAKE SURE YOU HAVE A 1" CLEARANCE OF ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**