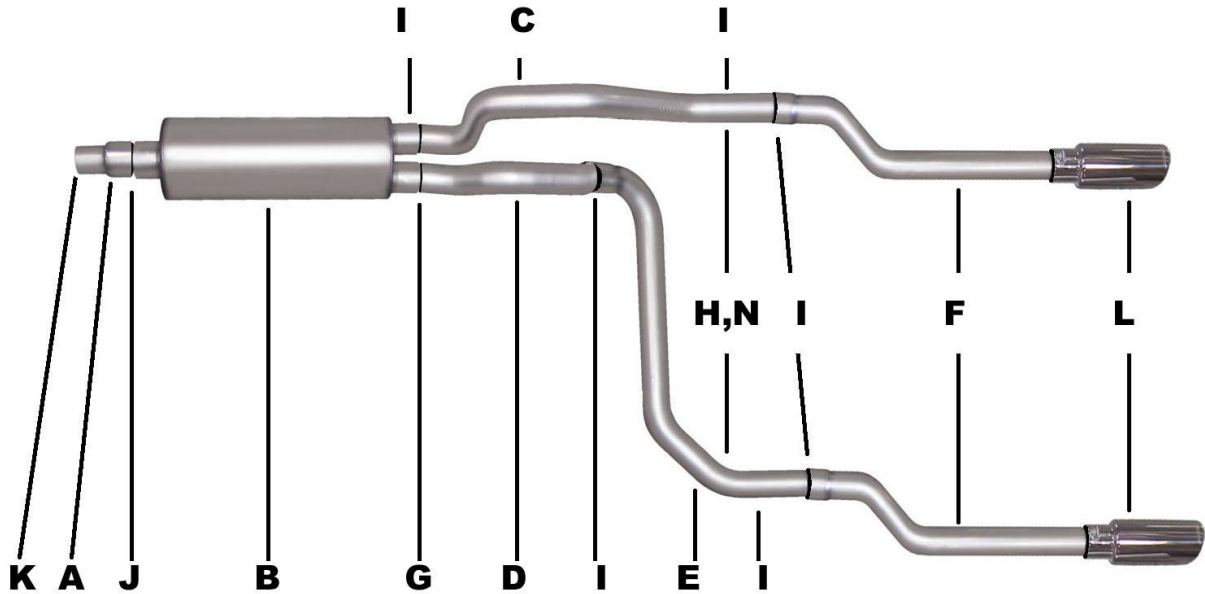




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK ELITE SPLIT EXHAUST
FORD TRUCK 4.6L, 4.9L, 5.0L, 5.4L, 5.8L 2/4WD
STANDARD CAB, SHORT BED
PART # 69500



ITEM	PART #	QTY.	DESCRIPTION
A	278-22506S	1	3" X 6" STAINLESS HEADPIPE
B	789800S	1	STAINLESS SUPERFLOW DUAL OUTLET MUFFLER
C	277-9525S	1	2-1/2" STAINLESS PSGR. SIDE OVERAXLE PIPE
D	274-9526S-A	1	2-1/2" STAINLESS DRV. FRONT OVERAXLE PIPE
E	275-9526S-B	1	2-1/2" STAINLESS DRV. REAR OVERAXLE PIPE
F	276-6529S	2	2-1/2" STAINLESS EXIT PIPE
G	500604	1	REAR MUFFLER HANGER
H	08269	2	10" METAL HANGER
H	BO-101	2	BOLT KIT FOR 10" HANGER
I	5757	6	2-1/2" CLAMP
J	OHD300	1	3" CLAMP
K	5756	1	2-1/4" CLAMP
L	500374	2	STAINLESS TIPS
M	ZIP	2	3 1/2" ZIP TIES

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

INSTALLATION INSTRUCTIONS PART#69500

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

9/16", 1/2" SOCKET AND WRENCH, HACKSAW, JACKSTAND, WD-40



REMOVE YOUR STOCK EXHAUST BY UN-CLAMPING YOUR MUFFLER RIGHT BEHIND THE CATALYTIC CONVERTER. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN THE REMOVAL OF YOUR STOCK EXHAUST.



INSTALL HANGER #H ON REAR PASSENGER AND DRIVER SIDE FRAME RAIL 4" BACK AND 4" UP FROM YOUR STOCK HANGER, USE THE BOLT KIT PROVIDED AND USE THE 2ND HOLE FROM THE TOP OF THE 10" HANGER.



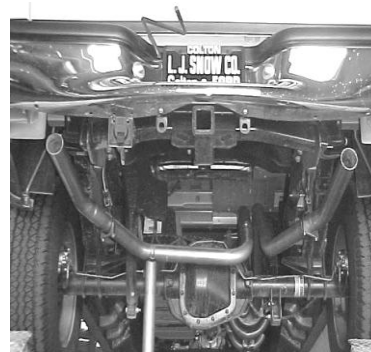
INSTALL HEADPIPE #A ONTO CATALYTIC CONVERTER. USE CLAMP #K TO SECURE TO THE CONVERTER. DO NOT TIGHTEN. USE JACKSTANDS TO SUPPORT THE CONVERTER SO IT WILL NOT FALL.



INSTALL PASSENGER SIDE OVERAXLE TAILPIPE #C INTO OUTLET OF MUFFLER. USE CLAMP #I TO SECURE. CLAMP AND SECURE THE REAR OF THE TAILPIPE TO HANGER #H USING CLAMP #I. INSTALL FRONT DRIVERSIDE OVERAXLE TAILPIPE #D AND SECURE TO MUFFLER USING CLAMP #G. INSTALL REAR TAILPIPE #E AND SECURE TO FRONT TAILPIPE USING CLAMP #I. CLAMP AND SECURE THE REAR OF THE TAILPIPE TO HANGER #H USING CLAMP #I. DO NOT TIGHTEN.



INSTALL MUFFLER #B ONTO HEADPIPE. USE A JACKSTAND TO SUPPORT THE MUFFLER. USE CLAMP #J TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN.



INSTALL EXIT PIPES #F ONTO OVERAXLE TAILPIPES. ROLL THE PIPES UNTIL YOU HAVE THEM AT YOUR DESIRED LEVEL AND ANGLE. SECURE THEM WITH CLAMP #I ON BOTH SIDES. GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT. INSTALL STAINLESS TIPS.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON PIPES FROM BRAKE LINES, FUEL LINES, TIRES, SHOCK BOOTS, ETC..." USE ZIP TIES TO SECURE BRAKE & FUEL LINES.