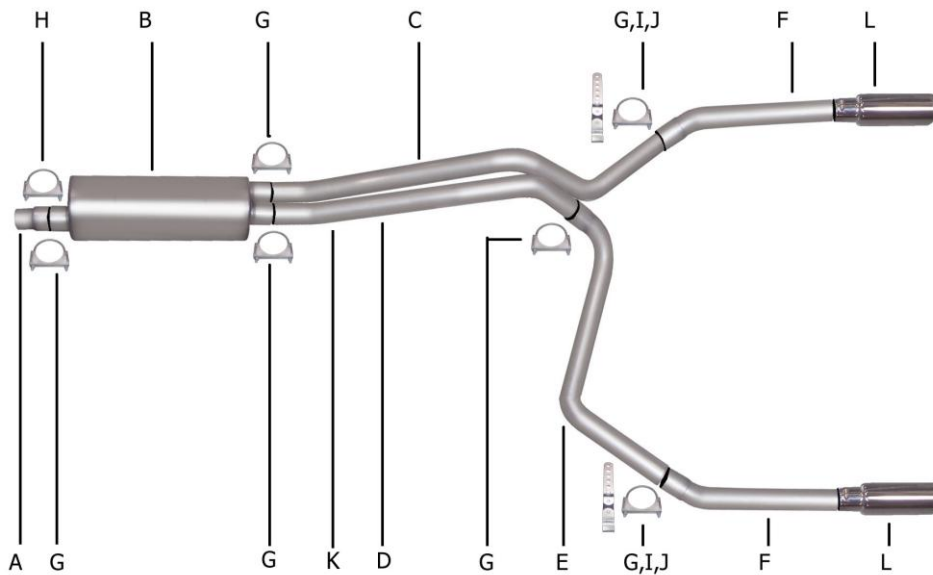




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SPLIT STAINLESS EXHAUST SYSTEM
FORD F150 TRUCK 4.2L, 4.6L, 5.4L 2/4WD
STANDARD CAB, EXTENDED CAB
PART # 69507



ITEM	PART #	QTY	DESCRIPTION
A	112-30004S	1	2-1/2" STAINLESS ADAPTER
B	758250S	1	3" SUPERFLOW STAINLESS MUFFLER
C	250-500624S	1	2-1/2" STAINLESS PASSENGERSIDE OVERAXLE PIPE
D	251-500625S-A	1	2-1/2" STAINLESS FRONT DRIVER SIDE PIPE
E	252-500625S-B	1	2-1/2" STAINLESS DRIVER SIDE OVERAXLE PIPE
F	253-500626S	2	2-1/2" STAINLESS EXIT PIPE
G	5757	8	2-1/2" CLAMP
H	OHD300	1	3" CLAMP
I	08269	2	10" METAL HANGER
J	BO-101	2	BOLT KIT FOR HANGER
K	500568	1	REAR MUFFLER HANGER
L	500374	2	3 1/2" STAINLESS TIPS
M	ZIP	2	ZIP TIES

WILL NOT FIT HEAVY DUTY TRUCKS 4WD'S -
SPARE TIRE MAY NEED TO BE REMOVED / SPARE TIRE OVER 16" MUST BE REMOVED

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

**WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.
DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

9/16" SOCKET, 15 MM SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND HACKSAW

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. (NOTE: Drawing is not exact but for placement of parts only).
2. Cut stock exhaust at front of muffler inlet nipple and remove.
3. Slip adapter into Gibson muffler inlet. Slip both onto stock headpipe and install rear muffler hanger on driver side over axle pipe. Level outlets of muffler horizontally. Make clamps snug but do not tighten at this time.
4. Install rear tailpipe hangers. Measure from rear of mainframe 22-1/2" forward to slotted hole. Place bolt with large washer from inside frame out. Put 10" hanger on outside of frame. Bolt through top hole, put lock washer and nut on and tighten.
5. Install passenger side tailpipe. Use 2-1/2" clamp to connect to 10" hanger. Clamp at back of muffler but do not tighten.
6. Install driver side "A" and "B" pipes. Use 2-1/2" clamp to connect to 10" hanger. Clamp at back of muffler and at connection of "A" and "B" parts, but do not tighten.
7. Make sure you have clearance of all parts and pipes are lined up for same exits. Now clamp down.
8. Slip exit pipes on and clamp.
9. Install stainless tips. Use zip ties for brake and fuel lines.

SPECIAL NOTES

*** MAKE SURE YOU HAVE A 1" CLEARANCE OF ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**