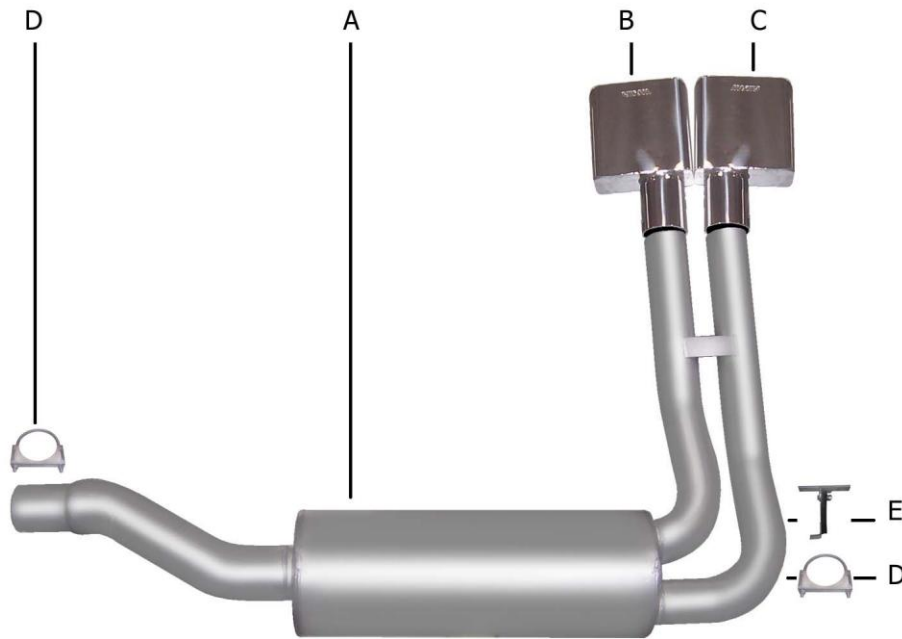




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL
SUPER TRUCK STAINLESS EXHAUST SYSTEM
FORD F150 TRUCK 4.6L 2/4WD
STANDARD CAB, SHORT BED
PART# 69521**



ITEM	PART #	QUANTITY	DESCRIPTION
A	844-700580S	1	SS MUFFLER & TAILPIPE ASSEMBLY
B	500366	1	SUPER TRUCK TIP
C	500365	1	SUPER TRUCK TIP
D	5757	2	2-1/2" CLAMP
E	4328	1	REAR HANGER

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION #69521

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET TAPE MEASURE, WD-40



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



NEXT, REMOVE THE TWO BOLTS THAT HOLD THE HEAT SHIELD ON, THEN INSTALL THE REAR HANGER # E, RE-USING THE FACTORY BOLTS. ATTACH USING CLAMP # D.



NEXT, INSTALL MUFFLER ASSEMBLY # A INTO STOCK HEADPIPE AND ATTACH WITH CLAMP # D.



INSTALL STAINLESS TIPS, THEN TIGHTEN ALL NUTS, BOLTS, AND CLAMPS.

MAKE SURE YOU AT LEAST A 1" CLEARANCE AWAY FROM ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.