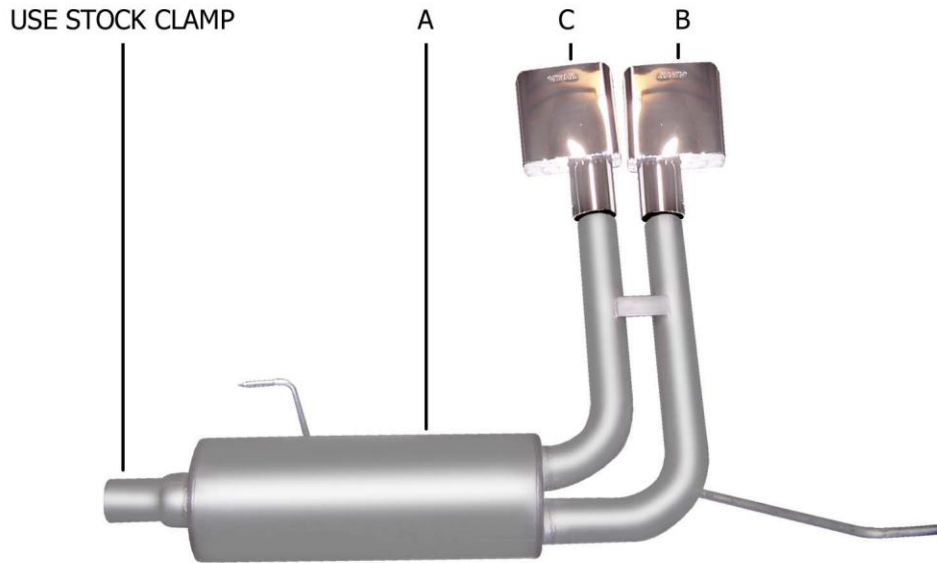




**INSTRUCTION MANUAL**  
**SUPER TRUCK STAINLESS EXHAUST**  
**FORD F150 TRUCK 4.6L-5.4L 2/4WD & FX MODEL**  
**SUPERCREW, SHORT BED, 5.5'/6.5'**  
**SUPERCAB, SHORT BED 6.5'**  
**LINCOLN MARK LT TRUCK 5.4L SUPERCREW, SHORT BED 2WD**  
**PART # 69532**

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ITEM	PART #	QUANTITY	DESCRIPTION
A	955-700731S	1	STAINLESS MUFFLER ASSEMBLY
B	500365	1	SUPER TRUCK TIP
C	500366	1	SUPER TRUCK TIP

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**MANUFACTURED AUGUST 2004 AND BEYOND**

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION #69532

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFTEY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFTEY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

1/2",9/16", 15mm WRENCH AND SOCKET, WD-40, HACKSAW, JACKSTAND



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER. DO NOT DISCARD STOCK CLAMP, YOU WILL RE-USE IT. REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL STAINLESS TIPS, CLAMP DOWN. TO CLEAN YOUR STAINLESS TIPS USE ANY STAINLESS CLEANER OR A SCOTCH BRITE PAD. NOW GO AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS. START FROM THE FRONT AND WORK BACK.



INSTALL MUFFLER ASSEMBLY #A. USE A JACK STAND TO SUPPORT THE MUFFLER. RE-USE YOUR STOCK CLAMP TO SECURE THE MUFFLER TO THE MUFFLER ASSEMBLY. DO NOT TIGHTEN.

INSTALL WELDED HANGER INTO RUBBER GROMMET



**MAKE SURE YOU HAVE AT LEAST A 1" CLEARANCE AWAY FROM ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.**