

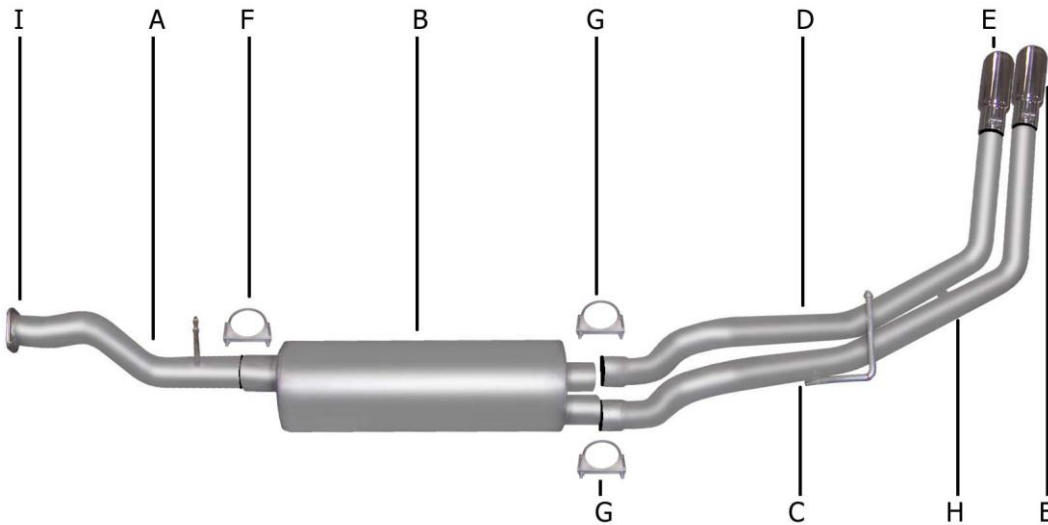


PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK DUAL STAINLESS SPORT EXHAUST CADILLAC ESCALADE 5.7L 4DR 2/4WD

PART# 69601



ITEM	PART #	QUANTITY	DESCRIPTION
A	459-700308S	1	3" STAINLESS HEADPIPE WITH FLANGE #GP-305
B	758250S	1	STAINLESS SUPERFLOW MUFFLER
C	460-700309S	1	2 1/4" STAINLESS DRIVER OVERAXLE TAILPIPE
D	461-700310S	1	2 1/4" STAINLESS PSGR OVERAXLE TAILPIPE
E	500370	2	3" STAINLESS TIP
F	OHD300	1	3" CLAMP
G	5757	2	2-1/2"CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPE
I	9688	1	GASKET FOR HEADPIPE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00am to 5:00PM.

EXHAUST INSTALLATION # 69601

SINGLE INLET MUFFLER

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GOGGLES. DO NOT WORK WITH HOT PIPES.

SUGGESTED TOOLS

9/16" SOCKET

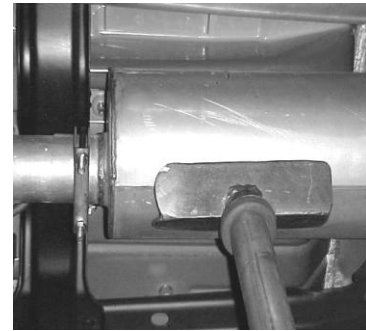
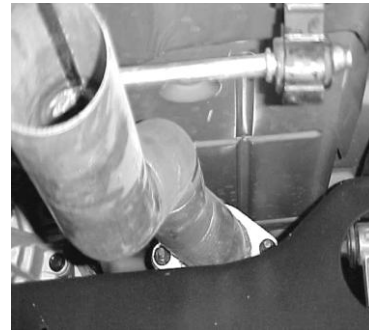
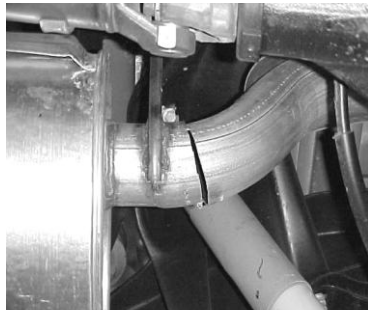
15MM SOCKET

1/2" SOCKET

1/2" WRENCH

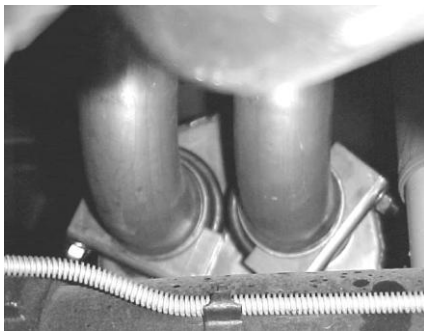
HACKSAW

JACKSTANDS



LAYOUT THE GIBSON EXHAUST AS SHOWN ON YOUR MANUAL. COMPARE THE PIPE NUMBERS TO THE MANUAL NUMBERS. MAKE SURE THEY ALL MATCH. THEN, CUT THE STOCK TAILPIPE OFF JUST AFTER THE MUFFLER FOR EASY REMOVAL. AFTER CUTTING THE TAILPIPE, UNBOLT THE STOCK HEADPIPE AND REMOVE THE WHOLE SYSTEM. LEAVE ALL RUBBER GROMMETS IN PLACE. **YOU WILL REUSE STOCK FLANGE BOLTS AND GASKETS.**

NEXT, CONNECT HEADPIPE# A TO THE STOCK FLANGE USING GASKET #I. RE-USE STOCK NUTS AND GASKET. CONNECT THE MUFFLER # B TO HEADPIPE USING CLAMP# F. SUPPORT THE MUFFLER WITH A JACKSTAND. THE INLET WILL BE AT APPROXIMATELY 6 O'CLOCK. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL TAILPIPES#C, D USING CLAMP#G TO ATTACH TO MUFFLER. BOLT KIT#H TO CONNECT BOTH THE TAILPIPES TOGETHER. THE TAB ON THE DRIVERSIDE TAILPIPE WILL BE ON TOP. TIGHTEN ALL CLAMPS AND HANGERS. NOW INSTALL YOUR STAINLESS STEEL TIPS TO YOUR DESIRED LOOK. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM FUEL & BRAKE LINES, TIRES, SHOCKS, ETC.

