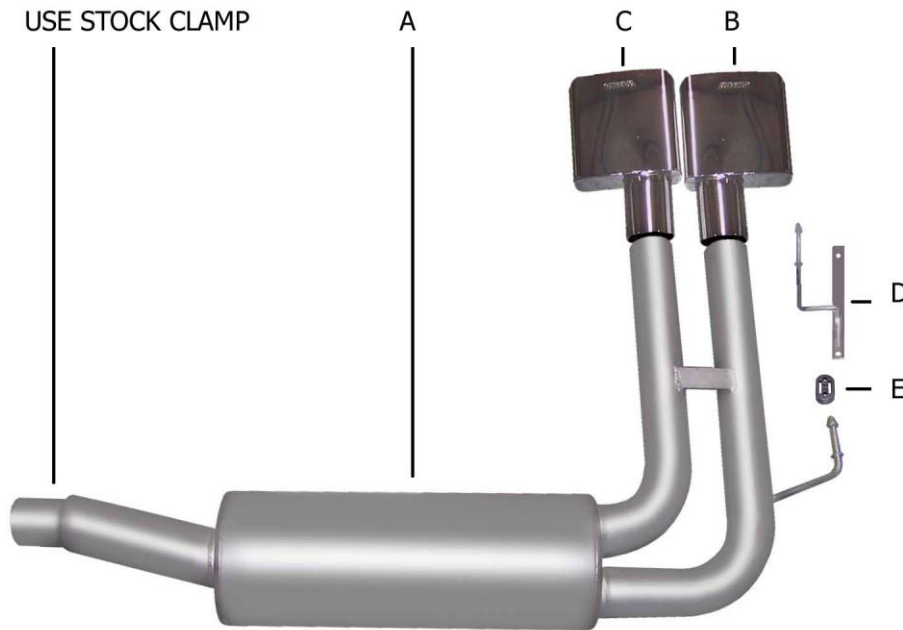




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL  
SUPER TRUCK EXHAUST SYSTEM  
FORD F150 TRUCK 4.6L, 5.4L 2/4WD  
SUPERCREW, SHORT BED-5-1/2' BED  
SUPERCAB, SHORTBED 6' BED  
SUPERCAB, LONGBED 8' BED  
PART # 9528**



ITEM	PART #	QUANTITY	DESCRIPTION
A	700676	1	MUFFLER & TAILPIPE ASSEMBLY
B	500366	1	SUPER TRUCK TIP
C	500365	1	SUPER TRUCK TIP
D	4244	1	REAR HANGER
E	4240	1	RUBBER GROMMET

**MFG DATE BEFORE 08-04**

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION #9528

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET  
TAPE MEASURE, WD-40



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE. LEAVE YOUR FACTORY CLAMP ON PIPE YOU WILL RE-USE IT.



NEXT, REMOVE THE TWO BOLTS THAT HOLD THE HEAT SHIELD ON, THEN INSTALL THE REAR HANGER # D, ATTACH WITH THE FACTORY BOLTS. ATTACH TO MUFFLER ASSEMBLY WITH RUBBER GROMMET # E TIGHTEN REAR HANGER.



NEXT, REMOVE THIS RUBBER GROMMET. YOU WILL NOT USE IT WITH YOUR NEW KIT.



INSTALL STAINLESS TIPS, THEN TIGHTEN ALL NUTS, BOLTS, AND CLAMPS. TO CLEAN TIP, USE ANY STAINLESS OR ALUMINUM CLEANER.



NEXT, INSTALL MUFFLER ASSEMBLY # A INTO STOCK HEADPIPE. DO NOT TIGHTEN, USE YOUR FACTORY CLAMP TO SECURE.



**MAKE SURE YOU AT LEAST A 1" CLEARANCE AWAY FROM ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.**