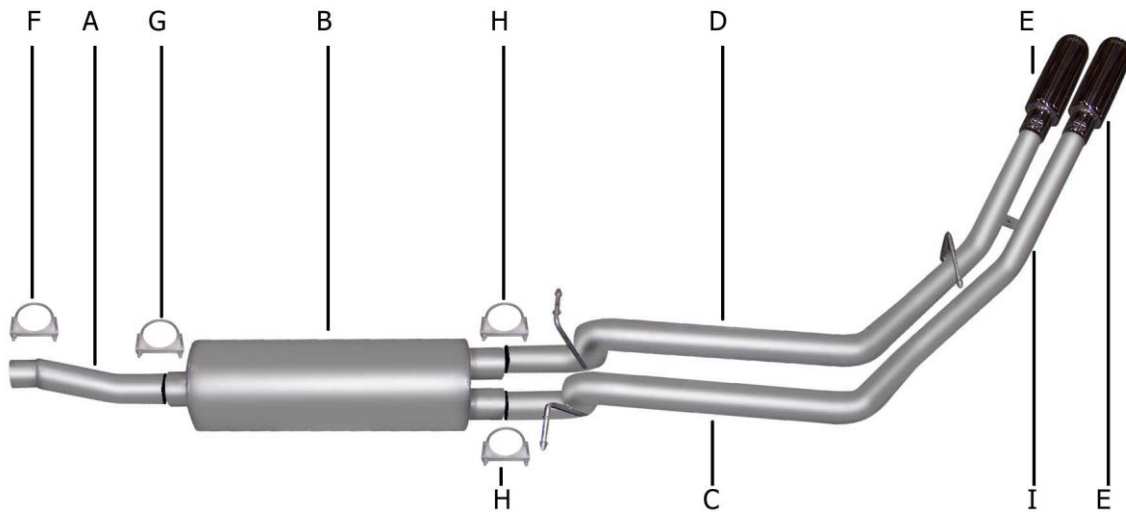




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL  
CAT-BACK DUAL SPORT EXHAUST  
LINCOLN BLACKWOOD 5.4L 4DR RWD  
CREW CAB, SHORT BED  
PART # 9603**



ITEM	PART #	QUANTITY	DESCRIPTION
A	700176	1	3" HEADPIPE
B	758300	1	SUPERFLOW MUFFLER
C	700500	1	2 1/4" D/S OVERAXLE TAILPIPE
D	700501	1	2 1/4" P/S OVERAXLE TAILPIPE
E	500395	2	3 1/2" STAINLESS TIPS
F	5757	1	2 1/2" CLAMP
G	4220	1	FRONT MUFFLER HANGER
H	5756	2	2 1/4" CLAMP
I	BO-906	1	BOLT KIT FOR TAILPIPE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 524-3044, Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION KIT#NEW 9603

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS

15MM SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTANDS, HACKSAW, WD-40

LAY OUT THE GIBSON EXHAUST AND COMPARE PART WITH MANUAL.



REMOVE HERE

TO REMOVE, CUT THE STOCK EXHAUST OFF. JUST IN FRONT OF THE STOCK CLAMP YOU WILL CUT OFF THE STOCK ALIGNMENT PIN. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND THE HANGERS.



INSTALL DRIVERSIDE OVERAXLE TAILPIPE #C INTO THE MUFFLER. USE CLAMP #H TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN. INSERT HANGER INTO RUBBER GROMMET.



INSTALL HEADPIPE #A ONTO YOUR EXISTING STOCK FRONT PIPE AND SECURE WITH CLAMP #F. DO NOT TIGHTEN.



INSTALL PASSENGER SIDE OVERAXLE TAILPIPE #D INTO MUFFLER AND ATTACH USING CLAMP #H. INSERT WELDED HANGERS INTO RUBBER GROMMETS. USE BOLT KIT #I TO ATTACH THE TAILPIPES TOGETHER. DO NOT TIGHTEN. DRIVERSIDE TAILPIPE TAB WILL BE ON THE BOTTOM.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2" WITH THE LOUVERS FACING TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER. USE HANGER #G TO SECURE THE MUFFLER TO THE HEADPIPE. INSERT HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOUVERS. OUTLETS WILL BE ON THE BOTTOM.



INSTALL THE STAINLESS TIPS. CLAMP DOWN. TO CLEAN YOUR STAINLESS TIPS USE A SCOTCH BRITE PAD AND ANY STAINLESS CLEANER. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS, AND BOLTS. START FROM THE FRONT AND WORK BACK.

**MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE AWAY FROM ALL SHOCK BOOTS, BRAKE LINES, FUEL LINES, TIRES, ETC...**