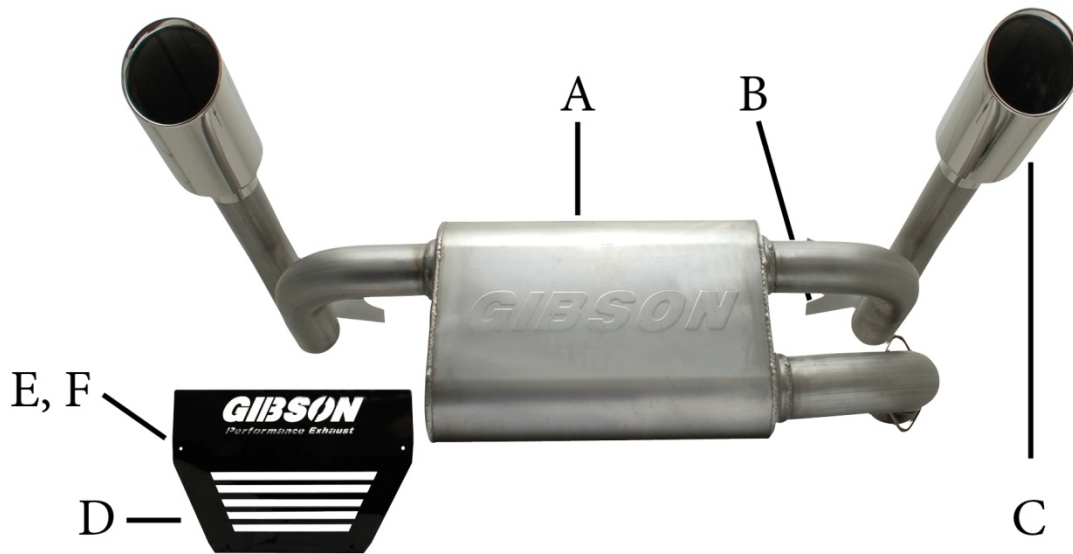




# INSTALLATION INSTRUCTIONS

Polaris RZR XP1000 & XP4 1000  
 Twin Dual Rear Exit Stainless Steel Exhaust  
**PART #98016**



ITEM	PART #	QTY	DESCRIPTION
A	999700805	1	MUFFLER ASSEMBLY
B	BO-1076	1	BOLT KIT FOR TAILPIPE BRACKETS
C	500658	2	4.0" INTERCOOLED POLISHED EXHAUST TIPS.
D	999700806-B	1	GIBSON BACK PLATE
E	999700807-B	2	BRACKET FOR REAR GIBSON PLATE
F	BO-1077	1	BOLT KIT FOR GIBSON BACK PLATE

Thank you for purchasing our Gibson Exhaust system for your vehicle.  
 If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
 Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION

## PART# 98016

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

**DO NOT WORK WITH HOT PIPES!!!**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by unbolting the factory rear heat shield bumper behind the factory muffler. You will re use the hardware for the Gibson install. Dis-connect the 4 factory springs and remove the factory exhaust. Do not damage the factory exhaust gasket. You will re use this gasket.



Drill here.



2. Once you have removed the heat shield remove the factory brackets and re install the Gibson supplied brackets #E using the factory bolts and factory location. Keep loose until final install.

3. Next use a 1/4" drill bit to drill the hole for the tailpipe brackets. You will drill the lower threaded hole on the both driver and passenger side rear bed bracket. See above photo for location. Drill hole on both sides of the vehicle.

4. Next install the Gibson Muffler assembly. Install the top hanger mounts first then slide the inlet over the factory head pipe re using the factory gasket and springs. Once in position, install Headpipe and top muffler springs.



5. Bolt the tailpipe brackets to the rear under bed bracket. You will use Bolt Kit # B. Use the large fender washers on the back side of the top hole. You may have to loosen the factory bracket to adjust for fitment. Do not tighten until all bolts are installed. Install both sides.

6. Install rear Gibson beauty plate. Use the factory bolts and supplied nylock nuts for the top two holes. Once they have been installed tighten the Gibson brackets at the rZR frame. Adjust plate for a level finish.

7. Once everything has been installed and tighten install your supplied Gibson tips. Slide the tips on to your desired look and tighten down. Check for 1" clearance and go have fun.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."**