

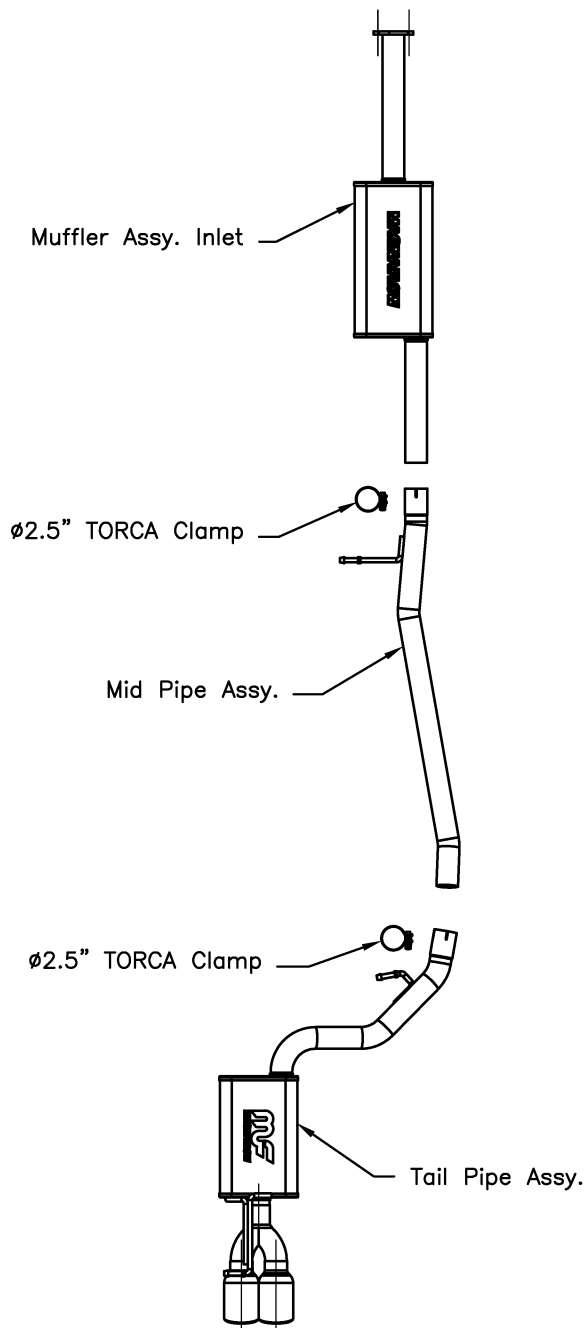
# MAGNAFLOW

Mufflers, Converters,  
Systems and Tips

*Performance*  
EXHAUST

## INSTALLATION INSTRUCTIONS FOR 16872

### 2009 Ford Flex 3.5L



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents.

**Step 2:** Remove the OEM exhaust by unbolting the inlet flange at the Catalytic converter. Carefully remove the system making sure to retain the existing hardware and rubber insulators as they will be needed for the installation of your new MAGNAFLOW system.

**Step 3:** Lay out the new system prior to install to verify parts orientation. Then, working front to rear begin installing the new system.

**Step 4:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 5:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

*\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products*

Technical support: 1-800-959-9226 ext. 4500

MAGNAFLOW Performance Exhaust - 22961 Arroyo Vista - Rancho Santa Margarita, CA 92688