



# INSTALLATION INSTRUCTIONS

## TRANS4MER TRIM KIT

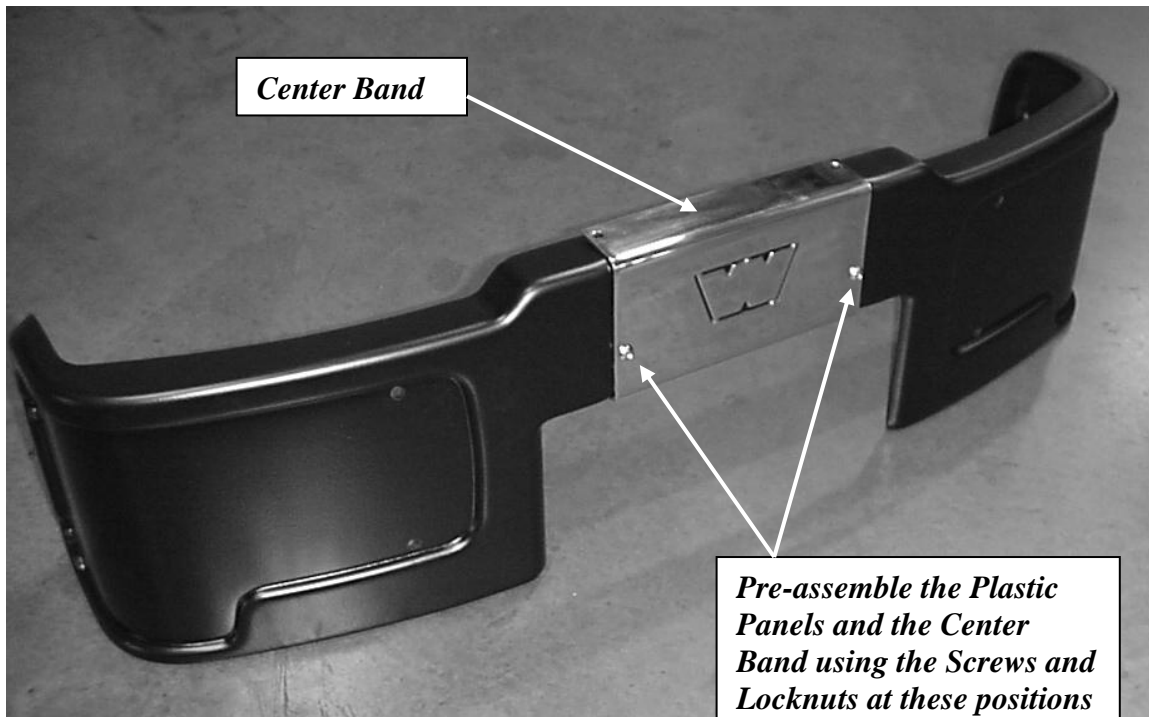
No. 63135

For installation on Warn Trans4mer Grille Guards that include the large winch carrier and a 12,000-16,500 lb. capacity winch.

**NOTE:** For fastest installation, follow the step by step sequence shown.

### PARTS LIST

PART NO.	QUANTITY	DESCRIPTION
63139	1	Plastic Panel, RH
63140	1	Plastic Panel, LH
63131	1	Stainless Insert, RH
63132	1	Stainless Insert, LH
63133	1	Stainless Center Band
63129	1	Center Bracket
63127	2	Side Bracket
63056	1	Fairlead Cover
63403	10	U-Nut
6725	2	1/4 Locknut
63404	12	1/4 x 5/8 Stainless Screw
	2ea.	7/16 x 1-1/4 Bolt, Lockwasher, Nut

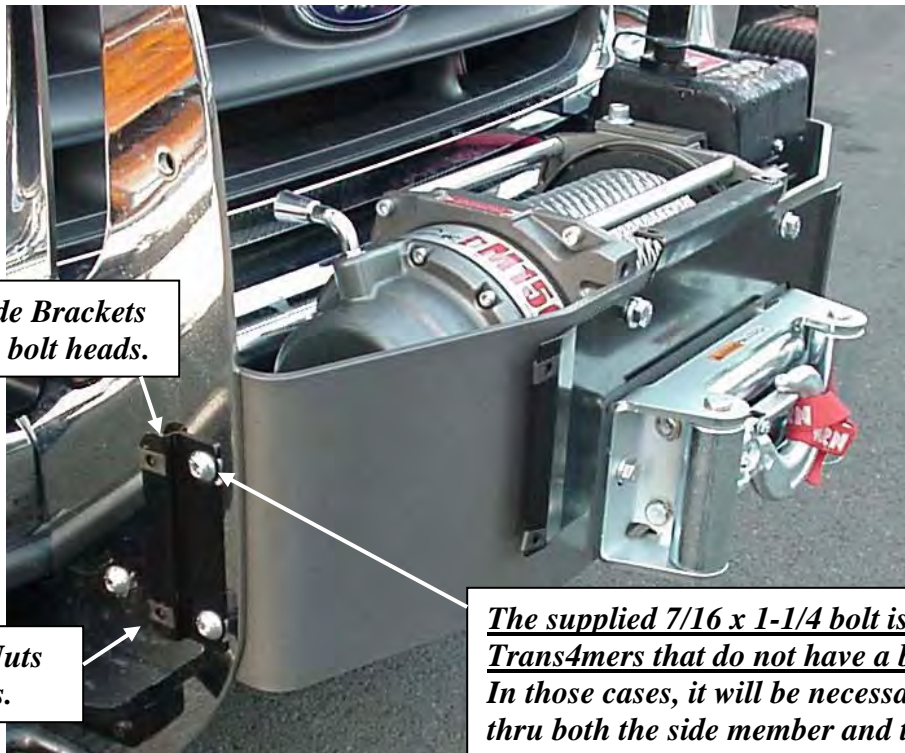


***Install the Center Bracket using the upper winch mounting bolts.***



***Install U-Nuts at the 6 holes.***

***Install Side Brackets under the bolt heads.***



***Install U-Nuts at the holes.***

***The supplied 7/16 x 1-1/4 bolt is only used on older Trans4mers that do not have a bolt at this location. In those cases, it will be necessary to drill a hole thru both the side member and the winch carrier. The hole position should be 4-1/8" above the lower hole and square with the centerline of the two lower carrier bolts.***



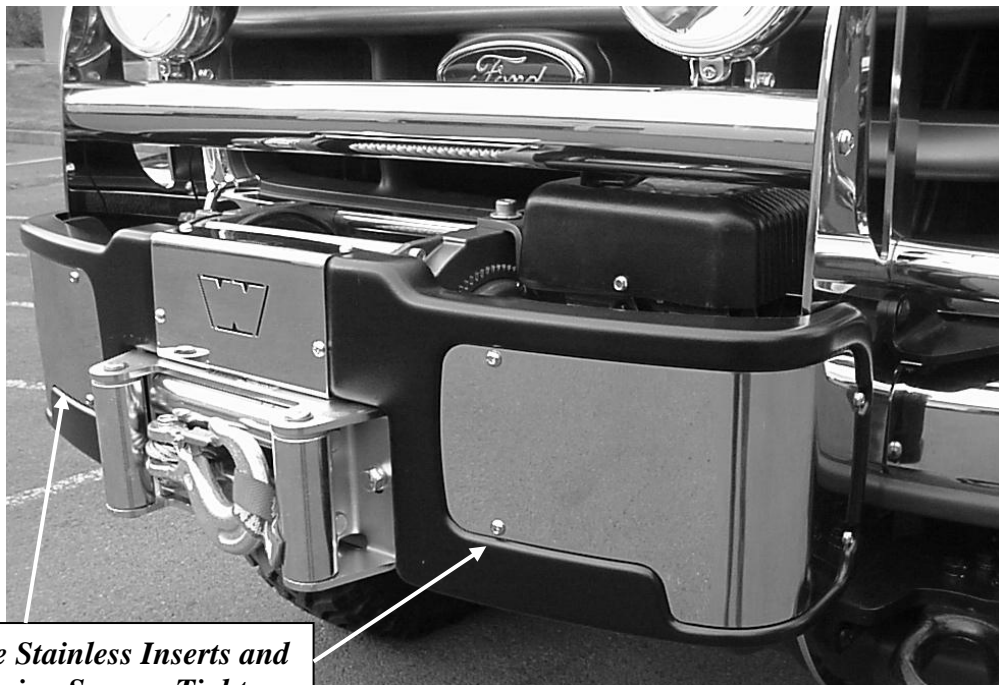
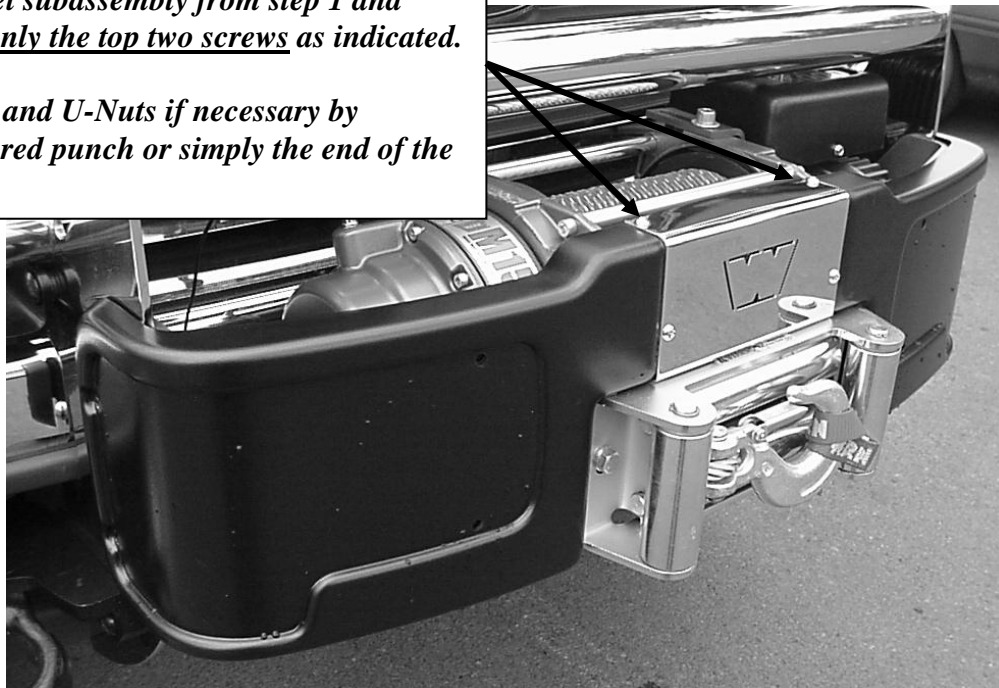
### **WARNING**



Drilling operations can cause flying metal chips. **WEAR SAFETY GOGGLES.** Flying metal chips can cause eye injury.

*Install the Panel subassembly from step 1 and loosely install only the top two screws as indicated.*

*Align the holes and U-Nuts if necessary by inserting a tapered punch or simply the end of the allen wrench.*



*Install the Stainless Inserts and the remaining Screws. Tighten all the screws securely.*



***Roller Fairlead Cover***

***To install, be sure the metal tab on the back side is engaged behind one roller, then snap the other end into place. To remove, pull sharply at one end. The cover is intentionally a tight fit to assure that it stays in place.***

## Stainless Steel Truck Accessories

### **What to expect:**

Polished stainless steel combines the beauty of a chrome-like appearance with extreme durability and corrosion resistance. With a minimum amount of care, the appearance will last almost indefinitely. Unlike platings or coatings, there is nothing to peel off or wear away that would allow corrosion underneath.

The actual appearance may not be exactly like new chrome in either the degree of luster or color. There may be fine polishing lines visible up close and small differences between mating parts of an assembly. A grille guard, for instance, may have small differences between the round tubing and the flat plate. The backside of a part may not be as highly polished as the front. However, part of the beauty and appeal of stainless actually lies in the smooth “hand-worked” appearance.

There also is a possibility that small rust spots can appear on stainless products. They are usually due to minor iron contamination on the surface as a result of normal manufacturing and handling processes. This minor rust, if it occurs at all, is easy to remove and will not tend to spread.

### **Recommended care:**

Regular washing with fresh water and mild car wash detergents followed by rinsing and drying with a soft towel is the best minimum care. Beyond that, any cleaner/wax recommended for automotive finishes will work well to remove minor stains and scuffs, enhance the shine and provide protection. Always use clean soft cotton cloths. In most cases, this will be all that is required for many years. For more serious blemishes or a rust spot, use a cream metal polish recommended for stainless, aluminum, etc. Try to rub in the direction of the original polishing lines. Ultimately, any stainless part can be restored to a brilliant shine with power buffing processes.

### **Caution:**

Do not use steel wool or any type of metal scraper. Do not use “Scotch Brite” pads or abrasive powdered cleaners. Do not try to clean with muriatic acid or any other acid.

### **Stainless Fasteners**

Stainless steel fasteners are included in many of the stainless kits. These fasteners provide similar corrosion resistance and appearance as the rest of the kit. However, stainless fasteners are prone to galling when installed in similar stainless material. It is a good idea to apply a small amount of anti-seize compound to the threads when installing them. Care should also be taken when tightening the fasteners to prevent rounding or deforming the corners of the bolts. Make sure the wrenches are the correct size and fit properly. In the case of socket heads, the wrench should have sharp, un-worn edges. With a few precautions during assembly the products should provide years of service.