

ARIES OFFROAD

99/02 GM Sierra 1500 00-05 Yukon 1500

Parts List

1 – Driver Side Bracket
6 – 3/8 x 1 ½ Bolts
12- ½ Flat Washers
2- ¼ Nylock Nuts

1 – Passenger Side Bracket
6 – 3/8x 1 1/2 Lock nuts
2- ¼ x 1 Cap Screws

Installing frame mount brackets

Remove factory tow hooks from front section of vehicle. Attach the frame brackets as shown in illustration, using the existing tow hook bolts (discard tow hooks). Do not fasten too tight as you may have to move the brackets to properly align front bar.

Installing the Front Bar

Line up the three holes on the lower portion of the bar with the three holes in the frame brackets. Attach bar to the frame brackets using the 3/8 x 1 ½ bolts and nuts.

When you are satisfied the bar is aligned, tighten the three bolts supporting the bar. Tighten the bolts holding the frame brackets to the vehicle.

Installing the brace brackets

Remove the three bumper mounting bolts from the front of the frame and the two side support bracket bolts from each side of the vehicle. Lower the bumper until you can see the upper bolts that secure the bumper to the bumper mounting bracket. Position large hole of the brace bracket on upper bumper bolt. Replace bumper to its original position and position small hole of the brace bracket to the middle plate of the guard. Adjust bracket bolts, replace bumper and tighten all bolts.

DIAGRAM

