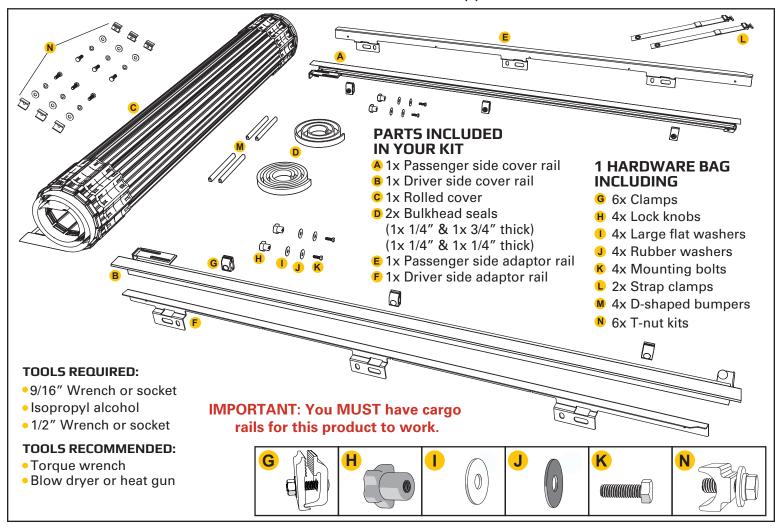


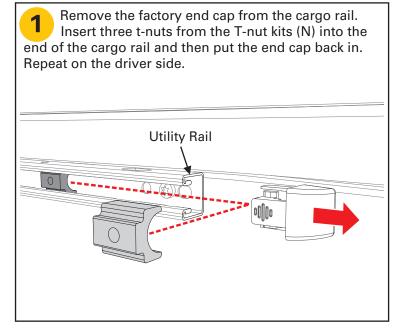
# REVOLVER x2/x4s TOYOTA TACOMA 2024+

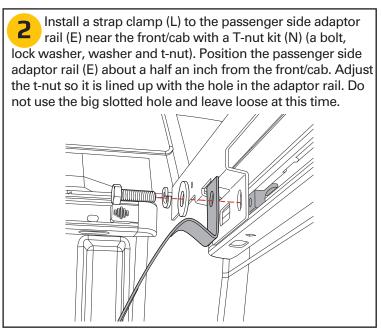
# **INSTALLATION SHEET**

# Any damaged or missing parts?

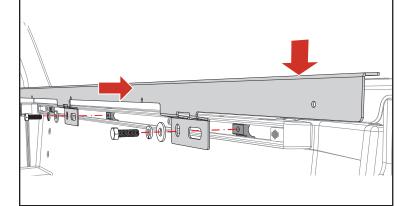
Parts will be shipped to you directly.
Call 818-365-9000 Mon - Fri 8:30 am - 6:00 pm EST or email support@bakindustries.com



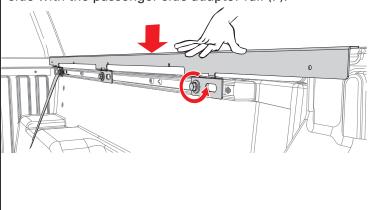




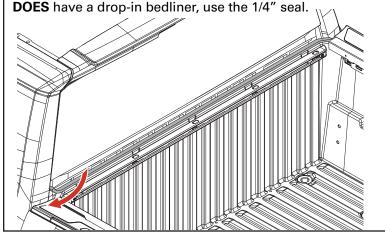
Install the rest of the adaptor rail (E) with the T-nut kits (N). Adjust the t-nuts so they are lined up with the holes in the adaptor rail. Do not use the big slotted holes and leave loose at this time. Repeat steps 2-3 on the driver side with the driver side adaptor rail (F).

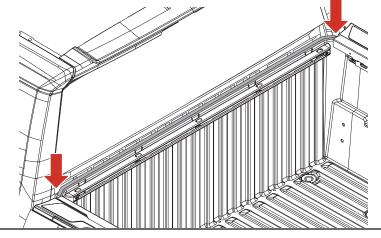


After you get the adaptor rail and the T-nut kits lined up, you can now tighten the bolts, while you are applying downward pressure to the rail (E). Tighten to 10 ft/lbs of torque with a 1/2" wrench or socket. A second set of hands may help. Repeat on the opposite side with the passenger side adaptor rail (F).

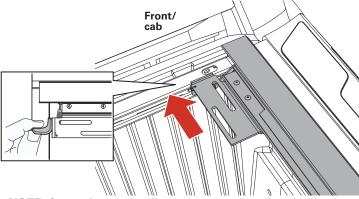


Install the bulkhead seal. Clean the top of the bulkhead where the seal will go with soap and water to remove dirt and debris. Then clean the same area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. The seal should be placed flush with the front edge of the bulkhead and should be snug between the truck bed rails. Peel the backing paper from the bulkhead seal (D) and apply pressure to the entire seal to make sure that the adhesion is good. If the truck **DOES NOT** have a drop-in bedliner, use the 3/4" seal. If the truck

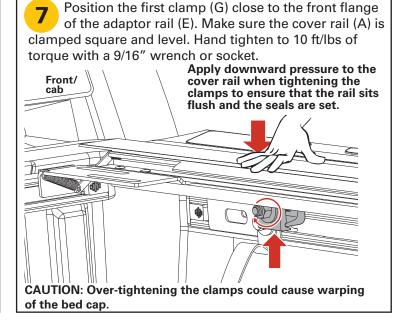


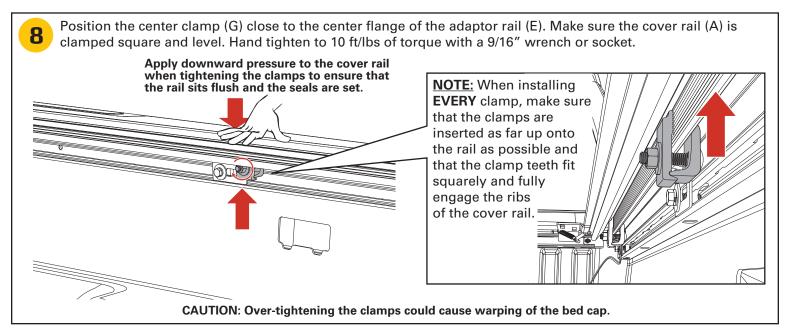


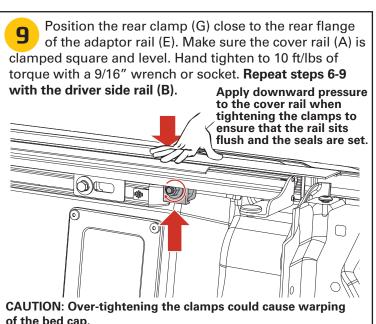
Position the passenger side cover rail (A) on the adaptor rail with the slotted bracket pushed all the way toward the front/cab and touching the cargo rail. If the truck is equipped with a drop-in bedliner, remove the foam pads located at the front of the slotted brackets.

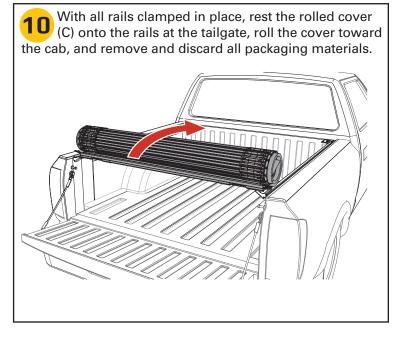


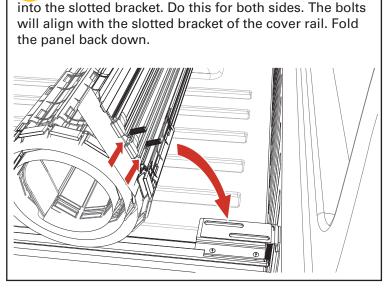
NOTE: Some drop-in bedliners may require trimming in the corners to fit the rail into the opening.





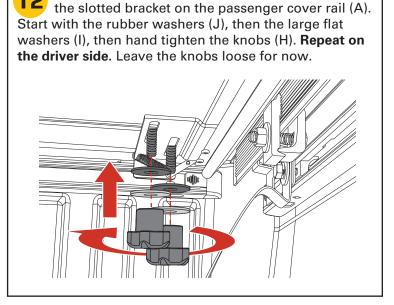






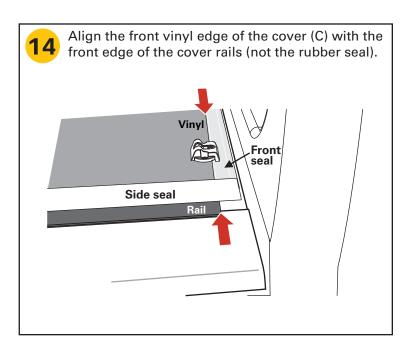
Roll the cover forward toward the cab, fold the front

panel back and insert the two mounting bolts (K)

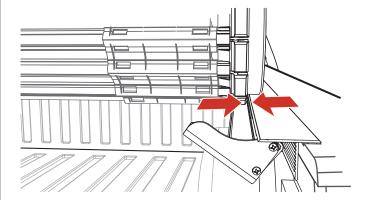


Install the mounting hardware loosely underneath

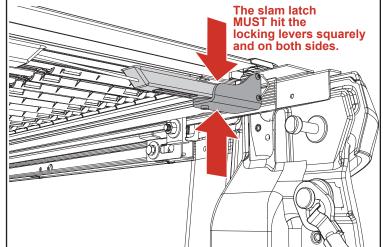
Open and close the cover (C) several times to verify that it rolls freely. The cover should be square with the cover rails and roll freely between the rails.



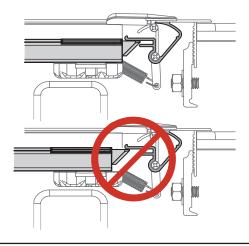
Verify that a gap of approximately 1/8" (3.2mm) remains on both sides of the cover (C), between the edge of the cover rail and the rolling cover. This spacing is necessary to ensure that the locking rail secures to the cover. Align the cover side to side if the side gaps are not even. Firmly hand tighten the knobs (H) after the cover has been aligned.



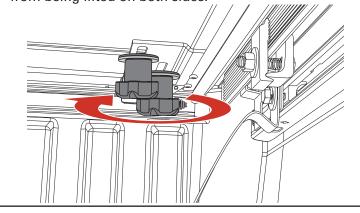
When correctly installed, the vinyl edges of the cover (C) will align squarely with the cover rails in all four corners. The latch assembly will align with the rail locking levers at the tailgate on both sides.



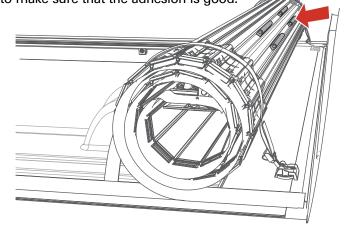
Check to see that the latches on both sides at the tailgate fully engage the cover rails. Loosening the knobs (H) and making the side to side adjustment as in step 15 could help with the latch striker engagement.



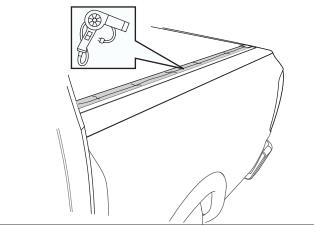
When the cover (C) is properly aligned, roll it open, ensuring not to misalign while epening, and tighten the knobs (H) on both sides to secure the cover. **DO NOT** overtighten. Hand tighten only. Recheck that the cover operates correctly. Close the cover and check that the locking levers are engaged and prevent the cover from being lifted on both sides.



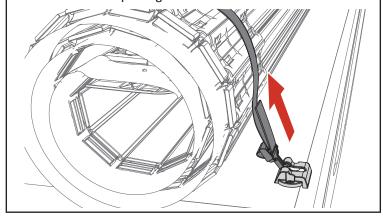
With the cover (C) rolled open, install the four D-shaped bumpers (M) to the cover slats. Clean the surface where the seal will go with soap and water to remove dirt and debris. Then clean the same area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water. Allow the surface to dry. Position the bumpers so that they prevent the cover from contacting the cab. The straps will secure the cover away from the cab and glass. Peel the backing paper from the seal and apply pressure to the entire seal to make sure that the adhesion is good.



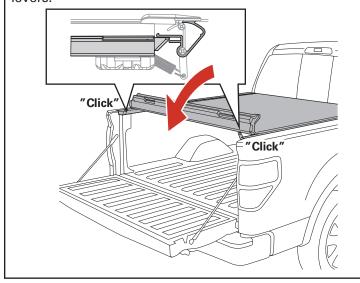
If the side seals of the cover appear wrinkled, exposure to the sun will assist the seals to lay flat. Applying heat with a hair dryer or carefully with a heat gun will also smooth the seals.



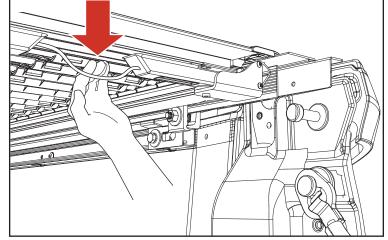
**ROLLED UP POSITION:** To drive with the cover (C) in the open position, use the strap clamps. Roll the cover forward, twist and insert the clips into the cover clasps. Ensure that BOTH strap clamps are fully inserted into the clasps. Pull on the end of the strap to tighten.



**CLOSING COVER:** Roll the cover (C) toward the tailgate and rotate the tail rail downwards towards the rotating locking levers.



OPENING COVER: Pull down on the latch release cable located on either side of the cover (C) and rotate the tail rail forward and into a rolling motion. When driving with the cover open, the cover must be rolled toward the cab and-secured with **BOTH** strap clamps.



## LIMITED WARRANTY

#### **WARRANTY COVERAGE**

This truck bed cover is warrantied against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

**Revolver X2** - The truck bed cover carries a limited warranty for **five (3) years** from the original date of purchase, subject to the terms below.

**Revolver X45** - The truck bed cover carries a limited warranty for **three (5) years** from the original date of purchase, subject to the terms below.

#### WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

#### WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- · Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation)
  of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

#### **WARRANTY PERFORMANCE**

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

#### **WARRANTY RETURN**

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

#### WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

https://realtruck.com/bak-warranty



### **CARE AND MAINTENANCE**

Revolver tonneaus are made from durable materials and require simple care to ensure a long life of performing well and looking great.

#### Cleaning the Top (Washing)

Standard automotive soap and water with a soft sponge or cloth are recommended for cleaning. Shammy dry to keep the finish polished and brilliant. Wax is NOT recommended as it tends to fill in cracks and crevices, which may affect the textured panel finish. Do NOT use any harsh cleaners or abrasives.

#### Maintenance

It is recommended that you periodically check your cover is securely attached to your truck bed. Inspect the clamps and front mounting bolts to ensure they were properly installed and have not come loose or knocked out of adjustment during operation. Covers that are used with high frequency or that are subject to the vibrations and impact from rough roadways can cause the cover to require adjustment.

#### **Lubricating the Latches**

It is recommended that you periodically inspect and service the latches on each panel. Clean away any excess dirt or grime and lubricate with silicone spray. Ensure the latches move freely in and out to properly engage the side rail and provide proper performance with optimum security. Be careful not to overspray the cover. Wipe away any excess around the latch location.