



STEP 1 – PRIOR TO INSTALLATION

- A) Bushwacker only approves installing the flares according to these written instructions with the hardware provided. WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer’s recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) Exhaust System:** Modifications may be necessary to maintain a minimum 4” clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing flares. Spray inner fender wells with undercoating **AFTER** flare attachments have been completed.
- G) Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.

Toyota Extend-A-Fender® Fender Flares Set of 4

Front Part #31923-02

Rev-3 2/13/2014

For complete fitment info visit : www.bushwacker.com

TOOLS FOR EASY INSTALLATION:

- 10mm Socket
- #2 Phillips Bit
- Grease Pencil
- Stubby Screwdriver

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

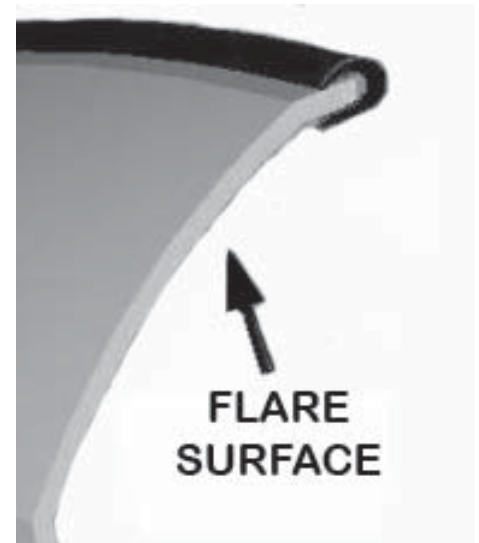
- | | | | | | | | | | | | |
|----|---|----|---|----|---|----|---|----|--|----|---|
| 1. |  | 2. |  | 3. |  | 4. |  | 5. |  | 6. |  |
| | CL1-0005,
Dacromet "U"
Spring Clip,
8 pcs | | ET1-0002,
Edge Trim Tool,

1 pc | | GP1-0005,
Large Wiper Style
Edge Trim,
312 inches | | MT1-0002,
1" x1" x.017"
Black Tab,
8 pcs | | SW1-0036,
M6-.3 x 20mm Hex
Magni Black Screw,
18 pcs | | SW1-0050,
10 x 5/16 Phillips
Truss Screw,
8 pcs |

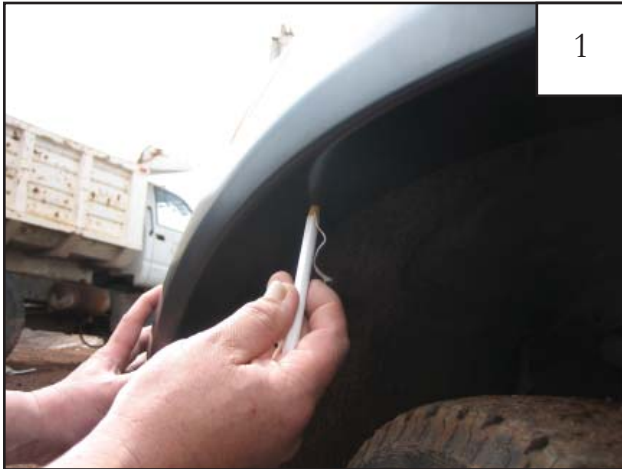
STEP 2 - EDGE TRIM INSTALLATION

A. Applying the adhesive side of the edge trim (GP1-0005) to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

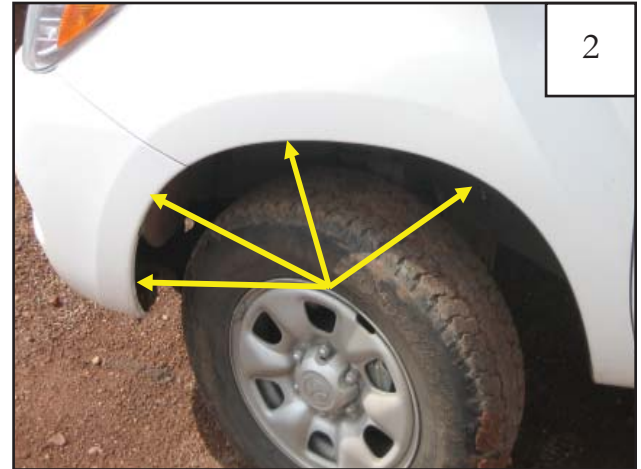
B. Press edge trim into place along the top edge of the flare in one-inch increments.



Front Flare Installation Procedures (Driver's Side):



Position the flare firmly on the fender. Using a grease pencil, mark four (4) hole locations as shown using the fender flare as a guide.



Hole locations for Spring Clips (CL1-0005).



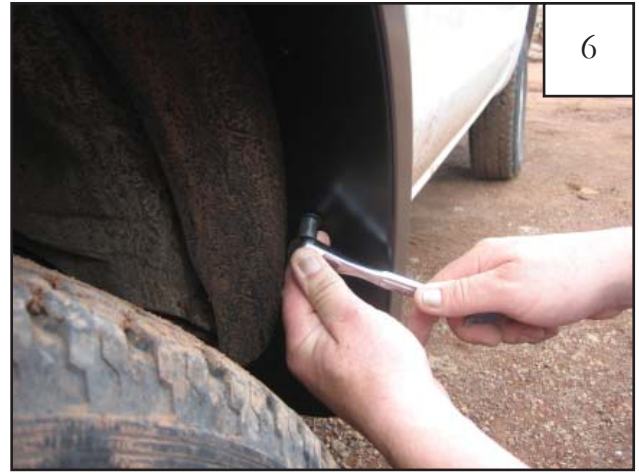
Remove flare from fender. Place a supplied Black Tab (MT1-0002) over each mark made in Step 1. Align edge of tab with outer edge of fender lip (4 places).



Slide a supplied Spring Clip (CL1-0005) over each tab installed in Step 3.



Hole locations for supplied screws (SW1-0036) to be installed in the next step.

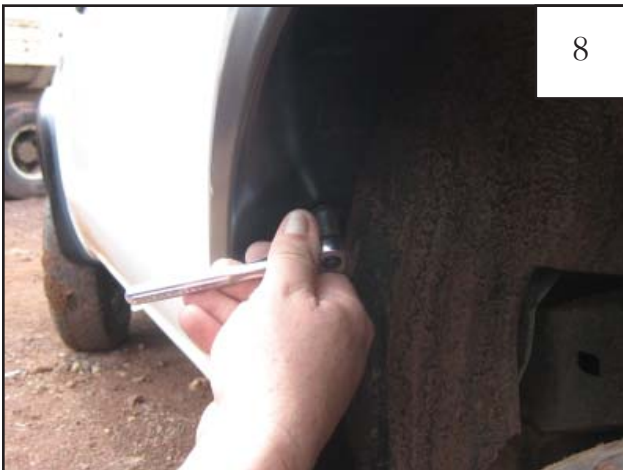


Reposition flare on fender. While using a 10mm socket, install three (3) supplied Screws (SW1-0036) into the rear fender flare locations.

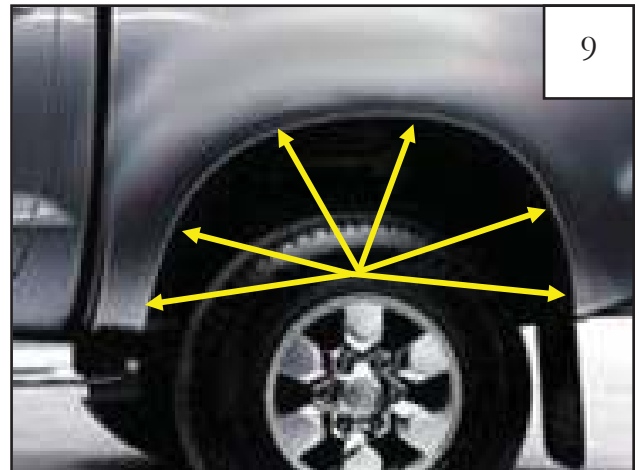


While using a stubby screwdriver, install the supplied Screws (SW1-0050) into the remaining holes in the flare (4 places).

Rear Flare Installation Procedures (Driver's Side):

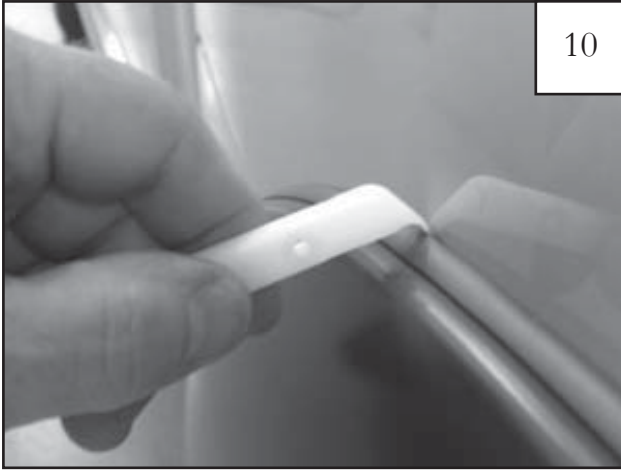


Position flare firmly on vehicle. While using a 10mm Socket, install the supplied Screws (SW1-0036) thru the fender flare and into factor holes.



Hole locations for supplied Screws (SW1-0036) installed in Step 8.

Edge Trim Tool Procedures:



Using supplied Edge Trim Tool (ET1-0002), seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool (ET1-0002), seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.