

12093**MAZDA CX-7**

11/13/2020

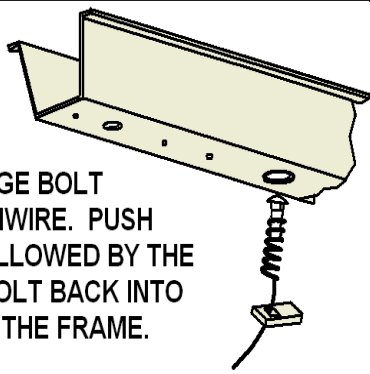
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 300 LBS. TONGUE WEIGHT.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	10-10287	BOLT,CAR,1/2-13 UNC,1-1/2,GRD8,YZ
2	6	CM-SP40	.188 x 1.00 x 3.00" SQ. HOLE SPACER
3	6	20-00062	NUT, SER-FLANGE,1/2-13 UNC,GRD8,YZ
4	1	1_2 FISHWIRE	1/2" FISHWIRE

**REVERSE PULL FISHWIRE
TECHNIQUE**

ATTACH FISHWIRE TO CARRIAGE BOLT AND SLIDE SPACER ONTO FISHWIRE. PUSH THE BOLT THRU THE HOLE FOLLOWED BY THE SPACER (AS SHOWN). PULL BOLT BACK INTO POSITION, PROTRUDING FROM THE FRAME.

**FISHWIRE TECHNIQUE**

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME

PASSENGER SIDE
FRAME RAIL

ENLARGE HOLE

DRIVER SIDE
FRAME RAIL

FISHWIRE 1ST

FISHWIRE 3RD

FISHWIRE 2ND

ENLARGE HOLE

DESIGNED FOR USE WITH
BALL MOUNT # D-20 / 45520FRAME RAIL
DIRECTION**CENTER HOLE
ENLARGEMENT DIAGRAM**

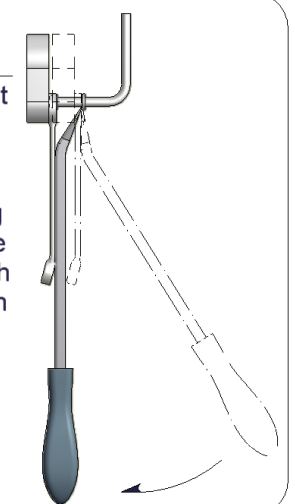
HITCH WEIGHT: 43 LBS.
 INSTALL TIME: 30 MINUTES
 INSTALL NOTES:
 - LOWER EXHAUST
 - ENLARGE HOLES (2)
 - FISHWIRE HARDWARE

**RUBBER ISOLATOR
REMOVAL DIAGRAM**

This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.

**INSTALLATION STEPS**

- 1) Lower exhaust by removing (4) rubber isolators. (See Rubber Isolator Removal Diagram.)
- 2) Enlarge center holes to allow spacer and carriage bolts to pass through. (See Hole Enlargement Diagram.)
- 3) Fishwire 1st and 2nd carriage bolts and spacers into position as shown. (Both sides; See Fishwire Technique.)
- 4) Reverse fishwire 3rd carriage bolt and spacer into center hole. (Both sides; See Reverse Pull Fishwire Technique.)
- 5) Raise hitch into position and attach using the hex flange nuts.
- 6) Torque all 1/2" hardware to 110 lb-ft.
- 7) Install rubber exhaust isolators removed in Step 1.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS
 ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

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