

INSTALLATION INSTRUCTIONS

Polaris RZR XP TURBO S MODEL X-FACTOR EXHAUST PART #98052



ITEM	PART #	QTY	DESCRIPTION
Α	999701114ST	1	MUFFLER ASSEMBLY

EXHAUST INSTALLATION

PART# 98052

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

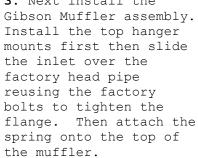
DO NOT WORK WITH HOT PIPES!!!

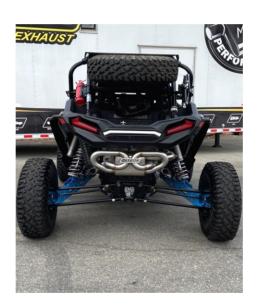
1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by unbolting the factory rear heat shield bumper behind the factory muffler. You will re use the hardware for the Gibson install. Disconnect the 4 factory springs and remove the factory exhaust. Do not damage the factory exhaust gasket. You will re use this gasket.



2. Once you have removed the heat shield loosen the factory exhaust. Unbolt the headpipe entirely and remove the factory exhaust.







"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."