

I-Sheet Part #INS-2804993 Rev.-

### Chevrolet Fender Flares Set of 4

# **Marker Light and Wiring Components**



### **Components and Hardware:**

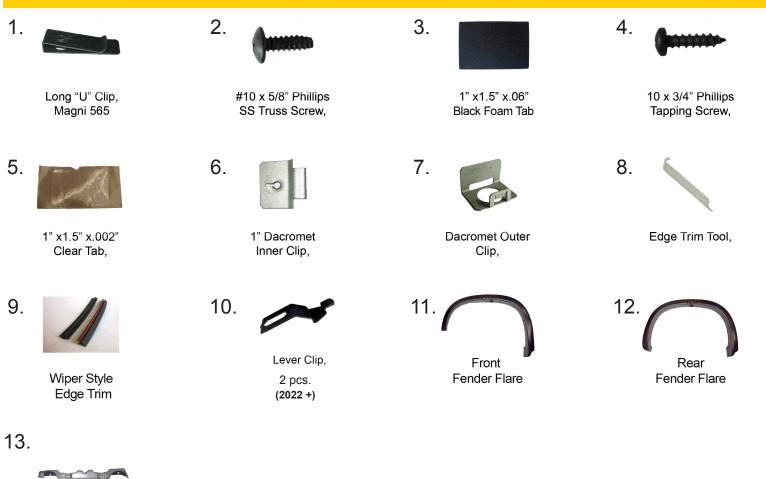
| 1. Marker Light            | (4)      |
|----------------------------|----------|
| 2. Butt Connector          |          |
| 3. Posi-Tap Connector      |          |
| 4. Marker Light Lens Cover | (5)      |
| 5. Blackout Film           | (4)      |
| 6. Gasket                  | (4)      |
| 7. Washer                  |          |
| 8. Screw                   |          |
| 9. Wire Stay               | (8)      |
| 10. Connection Wire        | (30 ft.) |
| 11. Alcohol Prep Pad       | (2)      |
|                            |          |

### **Tools for Installation:**

- Utility Knife
- #2 Phillips Screwdriver
- Wire Crimp Tool



### **Fender Flare Components and Hardware:**



Fender Flare Bracket

### **Components and Hardware:**

| 5. 1"x1.5"x.002" Clear Tab         | (2)          |
|------------------------------------|--------------|
| 6. 1" Dacromet Inner Clip          | ( )          |
| 7. Dacromet Outer Clip             |              |
| 8. Edge Trim Tool                  | (1)          |
| 9. Wiper Style Edge Trim           |              |
| 10. Lever Clip                     |              |
| 11. Front Fender Flare (LH & RH)   |              |
| 12. Rear Fender Flare (LH & RH)    |              |
| 13. Fender Flare Bracket (LH & RH) | . ,          |
|                                    | Husky Liners |

## **Tools for Installation:**

- Utility Knife
- #2 Phillips Screwdriver
- Socket Wrench
- 10mm Socket
- Awl or Similar Pointed Tool
- Grease Pencil
- Pliers



# **PRIOR TO INSTALLATION**

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- A. Husky<sup>®</sup> only approves installing the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.
- B. Fit: Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C. Painting: (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D. Performance: Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E. Exhaust System: Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F. Metal Protection: All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.
- G. Decals: Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H. Care & Cleaning: Husky<sup>®</sup> fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

**PLEASE READ:** Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Husky<sup>®</sup> is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

#### **3 YEAR LIMITED WARRANTY AGAINST ANY MANUFACTURING DEFECTS**

• To claim a warranty, you must provide Proof of Purchase.



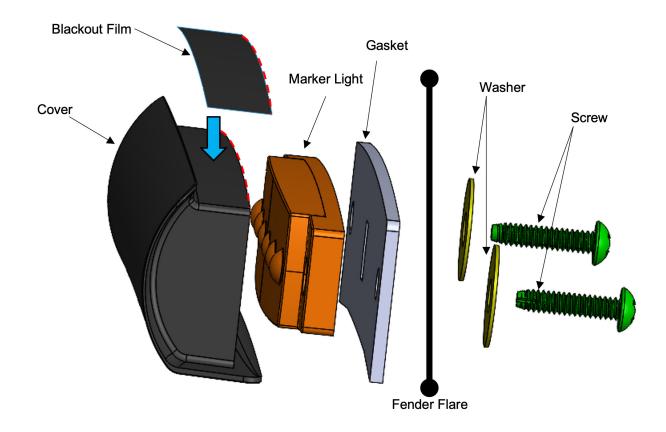


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## **Chevrolet Fender Flares**

# **Light Assembly Installation**

- A) Clean the top surface of the cover (indicated by blue arrow) with the alcohol pad.
- B) Install the Blackout Film to the top surface Cover by first aligning the two dashed red edges as shown.
- C) Assemble Light assembly to fender flare as shown. Route marker light wire through the center hole in the gasket and fender flare. **DO NOT** overtighten screws as this could crack the cover. Tighten enough that the light assembly does not move.





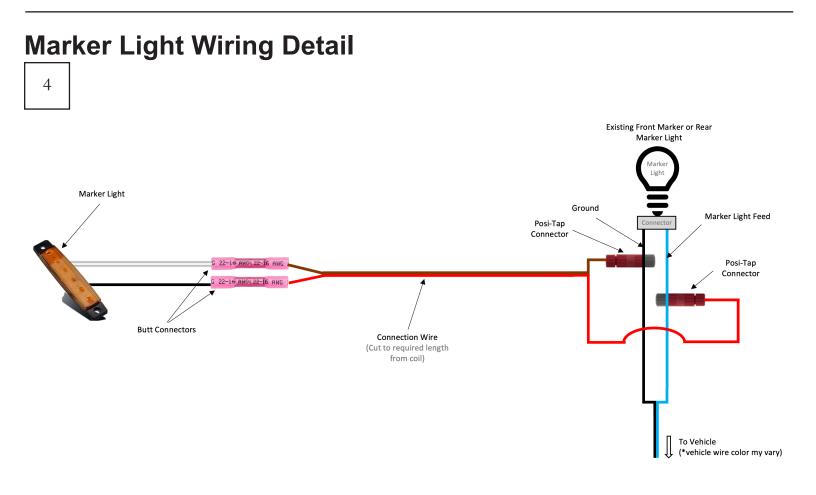
3

## **Chevrolet Fender Flares**

# **Edge Trim Installation**

- A) Peel two to three inches of red vinyl backing away from Edge Trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).
- **B)** Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.







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# **Chevrolet Fender Flares**

### Front Flare Installation Procedures (Passenger's Side):

#### \*Reference Step 4 Image

- A) Find and access the wiring harness for your front or rear marker light. \*Note that the marker light is often integrated into the headlight and taillight assemblies.
- B) Using two Posi-Tap connectors and the connection wire, connect the red lead to the marker light feed and the brown lead to a ground.
- C) Route the connection wire to the top center of the fender area. Use Wire Stays as appropriate to help manage wires.
- D) Cut the connection wire, leaving 1 foot of extra wire extended down from the top center of the fender area.
- E) Repeat Steps A-D at the other three flare locations.
- Locate the factory installed mud flap on the passenger side front wheel well.

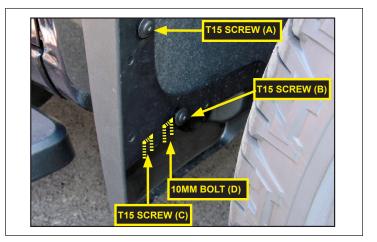




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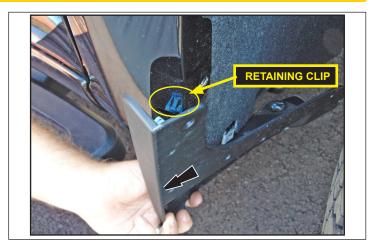
Remove (3) factory installed T15 screws, and (1) factory installed 10mm bolt. Note that two T15 screws labeled (A) and (B) above will be re-used to install the flare. You may discard (C) and (D).





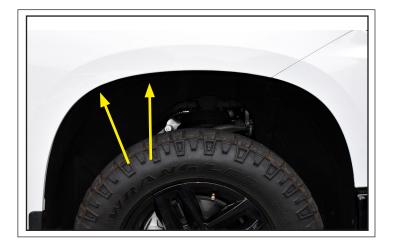
8

Firmly pull the mud flap away from vehicle in order to disengage the factory retaining clip, and remove mudflap from vehicle. If necessary, pliers may be needed to squeeze clip from behind.



### 9

Remove factory installed T15 screws from wheel well as shown above. These screws will be re-used to install the front flare.



#### 10

Hold flare to vehicle and note the approximate hole locations in the flare.





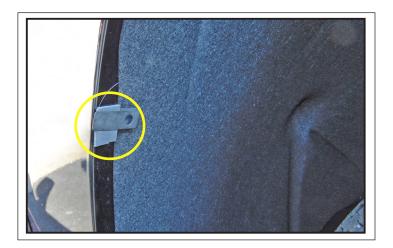
11

Use a grease pencil to mark the two locations of the holes indicated with the circles in Step 10. Remove flare from vehicle.



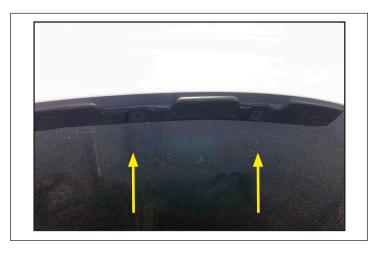
### 12

Install supplied Black Foam Tab over the rear location marked in Step 11. Install a Long "U" Clip Magni 565 as indicated on top of the protective film.



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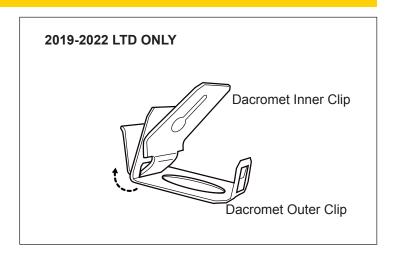
Install Inner Bracket using 2 T15 Torx screws (removed in Step 9).





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#### **NOTE: STEPS 14-16 APPLY TO 2019-2022 LTD ONLY.** Assemble 1" Dacromet Inner Clip with Dacromet Outer Clip as indicated in the above diagram. Insert tab of Inner Clip through slot in Outer Clip.



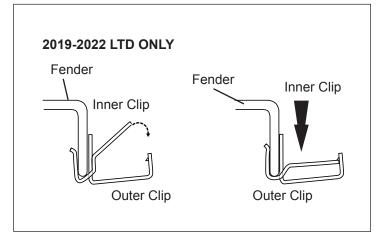
### 15

Install supplied 1"x 1.5" x .002" Clear Tab over the front location marked in Step 8. Install a clip assembly as indicated, on top of the Tab. See Step 16 for detail of clip attachment.



#### 16

Press down on Dacromet Inner Clip as indicated until an audible "snap" is heard. NOTE: This may require pliers.





17

A) Before final install of the flare, connect the marker light to the connection wire using two Butt Connectors. Connect black to red and white to brown. Reference Step 4 image.

B) Properly heat shrink the connection.

Hold flare to vehicle and install (3) #10 x 5/8" Phillips SS Truss Screws. *Do not tighten.* 





Re-install (2) factory screws (removed in Step 7) with a T15 bit. *Do not tighten*.



19

Install (1) supplied #10 x 5/8" Phillips SS Truss Screw at rear Clip location. *Do not tighten*. (If needed use an awl to align flare mounting holes.)





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**FOR 2019-2022 LTD ONLY:** Install (1) supplied 10 x 3/4" Phillips Tapping Screw at front Clip location. *Do not tighten.* (If needed use an awl to align flare mounting holes.)

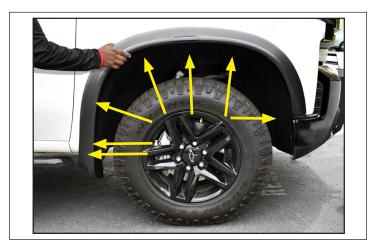


21

**FOR 2022 ONLY:** Remove (1) T-15 torx screw and install (1) Lever Clip. Reinstall screw and tighten.



Press flare firmly against body and tighten all screws.



22



23

Tuck the exposed wiring up between the lower flange of the flare and the fender so that no wiring is exposed. Use Wire Stays as appropriate to help manage wires.

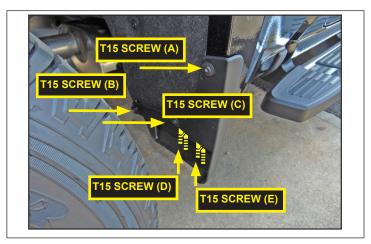
Completed front flare installation.



# Rear Flare Installation Procedures (Passenger's Side)

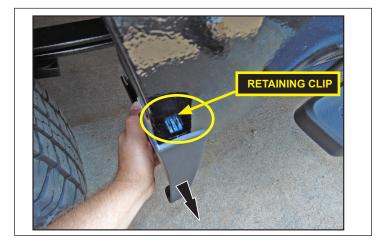
24

Locate the mud flap in front of the rear wheel. Remove (5) factory installed T15 screws. Note that T15 screws labeled (A) and (C) will be re-used to install the flare. You may discard (B), (D), and (E).



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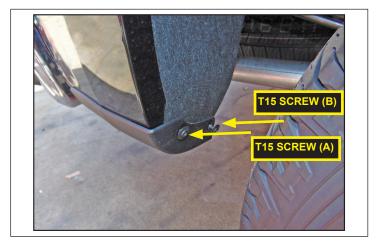
Firmly pull the mud flap away from vehicle in order to disengage the factory retaining clip, and remove mudflap from vehicle. If necessary, pliers may be needed to squeeze clip from behind.





26

Locate the mud flap behind the rear wheel. Remove (2) factory installed T15 screws. NOTE: T15 screw labeled (B) will be re-used.



#### 27

Hold flare to vehicle and note the approximate hole locations in the flare.

Use a grease pencil to mark the five locations of the holes indicated by the circles. Remove flare from vehicle.







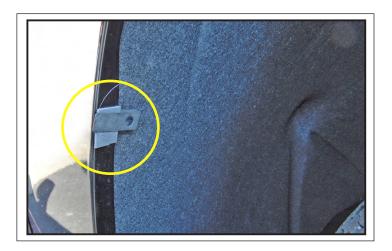
28

Install supplied Black Foam Tab at each location marked in Step 27.



### 29

Install a supplied Long "U" Clip Magni 565 over each Black Foam Tab.



30

A) Before final install of the flare, connect the marker light to the connection wire using two Butt Connectors. Connect black to red and white to brown. Reference Step 4 image.

B) Properly heat shrink the connection.

Hold flare to vehicle and install (5) supplied #10 x 5/8" Phillips SS Truss Screws at each Clip location. *Do not tighten*. (If needed use an awl to align flare mounting holes.)





31

Re-install (3) factory T15 screws as indicated. *Do not tighten.* 



32

Press flare firmly against body and tighten all screws.



33

Tuck the exposed wiring up between the lower flange of the flare and the fender so that no wiring is exposed. Use Wire Stays as appropriate to help manage wires.

Completed rear flare installation.





34

Using supplied Edge Trim Tool, seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



### 35

Using flat end of supplied Edge Trim Tool, seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.



### **Care and Cleaning**

• Wash only with mild soap & dry with a clean cloth.



The material that your product is made from can be recycled. Please also consider recycling the packaging that your product came in.

## **Congratulations!**

We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

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