



**ADVENTURE
FURTHER®**

**FLEX ERA BAR BUMPER MOUNT
+19 MERCEDES SPRINTER VAN
73446 | 59-00215-01**

INSTALLATION INSTRUCTIONS

IMPORTANT: Please read all instructions before beginning installation. These guidelines are provided in good faith to help prevent any issues arising from errors during installation. The manufacturer of this product shall not be held responsible for any user actions taken or not taken during installation. There are many details of the installation that are assumed to be general mechanical knowledge to experienced installers; which are not detailed in these instructions. These installation guidelines are intended to serve as professional recommendations and are not as a step-by-step, fail-safe installation checklist. Selection of an experienced installer is the sole responsibility of the project owner.



TOOLS NEEDED:

- TORX T45 BIT - RATCHET WRENCH - 5MM ALLEN WRENCH - 12MM OPEN WRENCH - #2 PHILLIPS SCREW DRIVER - MARKER - BLADE/SIDE CUTTER



PRE-ASSEMBLE FLEX ERA LIGHT BAR WITH THE END MOUNTS & DESIRED BEAM PATTERN.



2 USING THE TORX T45 BIT, REMOVE THE TWO M8 TORX SCREWS LOCATED ON THE LARGE LOWER GRILL OPENING ON TOP OF THE BUMPER.

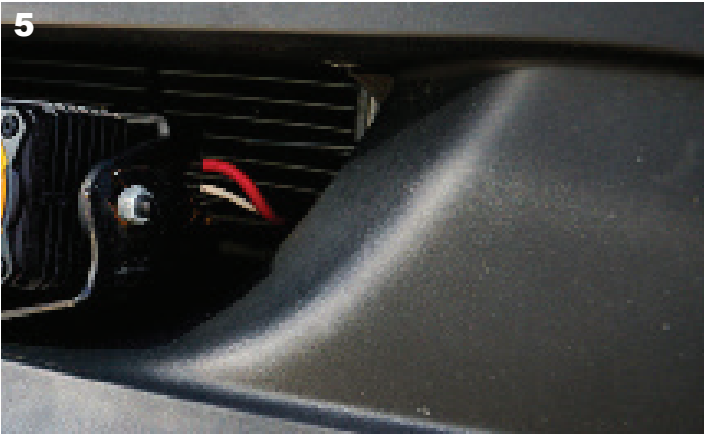
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3 POSITION THE BRACKET ON THE BUMPER, ALIGNING THE HOLES. USING THE SUPPLIED BUTTON HEAD CAP SCREWS AND WASHERS, FINGER TIGHTEN THE BRACKET DOWN.



4 MARK THE GRILL IN THE AREAS THAT MAY REQUIRE TRIMMING BEHIND THE BRACKET WITH A MARKER - TRIM IF NEEDED FOR ADDITIONAL CLEARANCE FOR LIGHT BAR ADJUSTMENT.



5 ROUTE THE POWER LEADS FROM THE MAIN HARNESS DOWN TO THE DRIVER-SIDE LOWER GRILL OPENING. FOLLOWING THE WIRING INSTRUCTIONS, USING A #2 PHILLIPS SCREW DRIVER, SECURE THE POWER LEADS ON THE DRIVER-SIDE OF THE LIGHT BAR AND SECURE THE 24" JUMPER EXTENSION ON THE OTHER SIDE OF THE LIGHT BAR.



6 BOLT THE DRIVER-SIDE LIGHT BAR INTO POSITION USING A 12MM WRENCH, MAKING SURE TO FISH THE 24" JUMPER EXTENSION BEHIND THE CENTER DIVIDER IN THE LOWER GRILL, TO THE PASSENGER-SIDE OPENING.



7 INSTALL THE FREE END OF THE 24" JUMPER EXTENSION TO THE FAR END OF PASSENGER-SIDE 10" FLEX ERA BAR BEFORE BOLTING THE LIGHT BAR INTO POSITION.



8 ADJUST THE ANGLE OF THE LIGHT BAR BEFORE SECURELY FASTENING THE LIGHT BARS IN PLACE.