

# INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION:

**MODEL 401000 GRIP STEP EXTENSION BRACKETS:**



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ATTACH THE EXTENSION BRACKETS TO THE MOUNTING BRACKETS AS FOLLOWS: (SEE FIG. 1)
3. PLACE THE EXTENSION BRACKET ON TOP OF THE MOUNTING BRACKET SO THAT THE OBOURND HOLE AT THE REAR OF THE EXTENSION BRACKET LINES UP WITH THE OBOURND HOLE TO THE REAR OF THE MOUNTING BRACKET.
4. PLACE THE 5/16-18 (ITEM #2) THRU THE 5/16 FLAT WSHR (ITEM #3) THRU BOTH BRACKETS, AND INSTALL THE 5/16-18 SERRATED FLANGE NUT (ITEM #4), LEAVE FINGER TIGHT AT THIS POINT.
5. ONCE YOU HAVE ALL THE EXTENSIONS IN PLACE, YOU MAY PROCEED TO INSTALL YOUR STEP BOARD, FOLLOWING THE INSTRUCTIONS SUPPLIED IN THE STEP BOARD PACKAGE.

## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
<b>PARTS INCLUDED IN THE BRACKET PACKAGE</b>			
1	552287	5	BRACKET EXTENSIONS, 401000
2	106997	5	HEX-HD BOLT, 5/16-18, BZP-SST
3	106998	5	FLAT-WSHR, 5/16, BZP-SST
4	102680	5	SERR-FLNG NUT, 5/16-18, SST



(A LUVERNE Company)

1200 E. Birch St.

Brandon, SD 57005

552286 SHEET 1 OF 2 14MAY13

SERVICE PARTS LIST

MODEL NO. - 401000

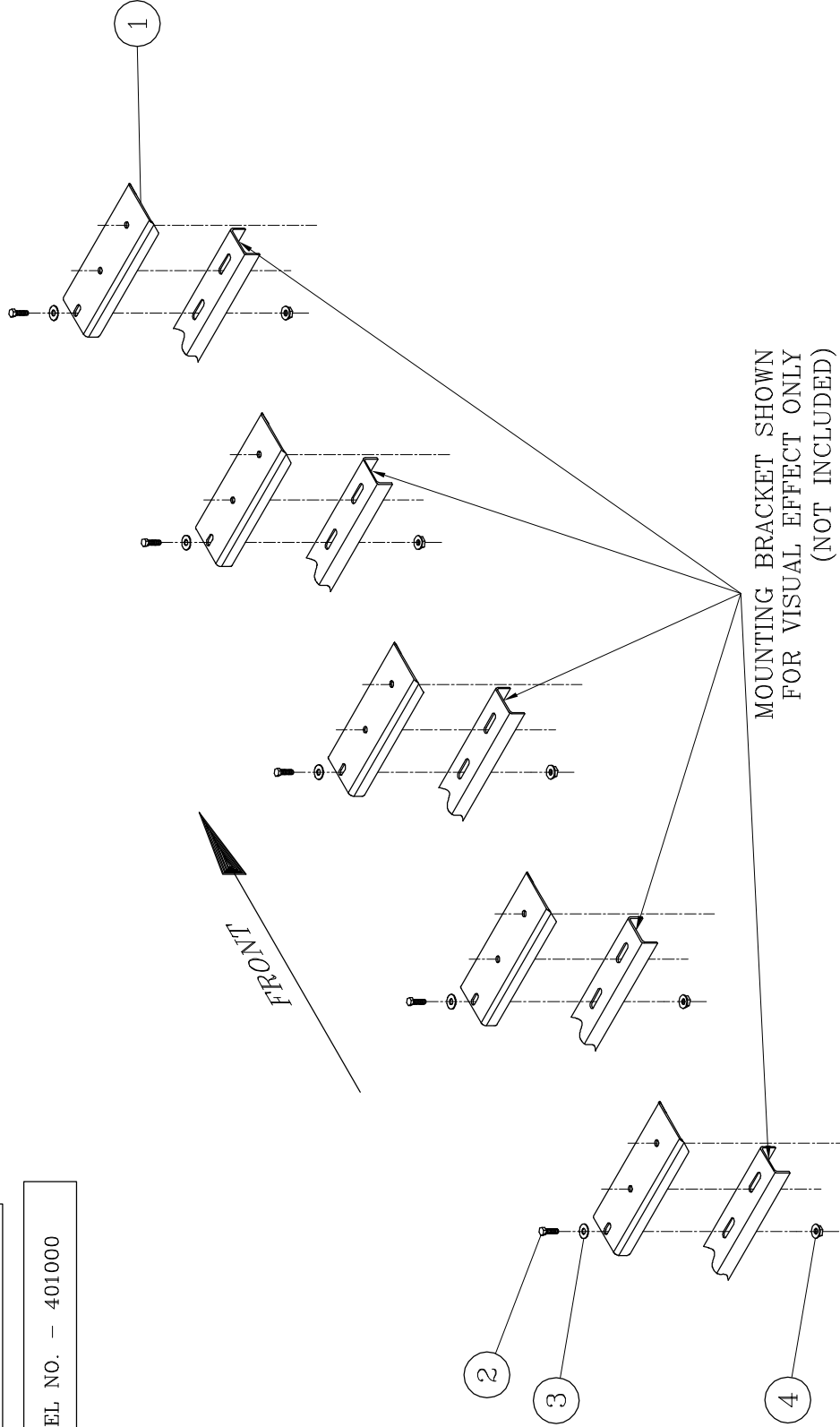


FIG. 1

**LOVERNE**  
TRUCK EQUIPMENT

(A LOVERNE Company)

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