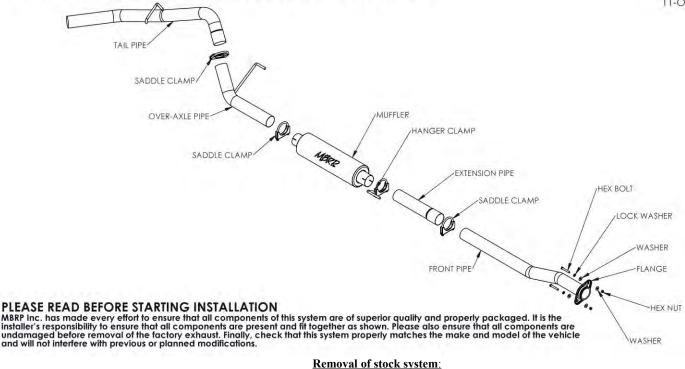
S5230P

11-14 FORD F150, 5.0L, REGULAR (8' BOX)/EXTENDED (NOT 8' BOX)/CREW CAB, CAT BACK,





- 1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
- 2. Loosen the flange nuts located behind the "Y" pipe.
- 3. Loosen the clamp located in front of the muffler.
- 4. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle. If a hoist or hydraulic lift is not being used the tail pipe may need to be cut to clear the rear axle.

Installation of MBRP Inc. Performance Exhaust:

- 1. Install the Flange onto the Front Pipe then, install the Front Pipe to the existing flange using the fasteners provided. Note: the Extension Pipe is only required on the Super Crew 6.5' box.
- 2. Slide a **3**" Clamp over the Front Pipe and install the Extension Pipe onto the Front Pipe. Install the **3**" Hanger Clamp loosely to the Extension Pipe (or Front Pipe if the Extension Pipe is not required) and place the hanger into the existing rubber insulator.
- 3. Slide the Muffler onto the Extension Pipe or Front Pipe as required.
- 4. Loosely install the **Over-Axle Pipe** connecting it to the **Muffler** outlet using a **3**" **Clamp**. Install the hanger into the rubber insulator located above the **Over-Axle Pipe**.
- 5. Attach the expanded end of the Tail Pipe to the Over-Axle Pipe using a 3" Clamp. Slide the Tail Pipe hanger into the factory rubber insulator.
- 6. Align the exhaust as required. Starting at the front of the exhaust tighten all clamps and connections.
- 7. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your *MBRP Inc.* Performance Exhaust system. We hope you enjoy your purchase.