



INSTALLATION INSTRUCTIONS



SUBARU CROSSTREK OVERLAND AXLEBACK | PART NO. 19692

BILL OF MATERIALS:



1. MUFFLER ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

1. [2] M10 BOLT
2. [2] M10 NUT
3. [1] GASKET

MINIMUM REQUIRED TOOLS:



15,17 mm



Hanger Tool (Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

MAGNAFLOW: 1901 Corporate Centre Dr - Oceanside, CA 92056 | 1(800)990-0905
Technical Support: 1(800) 959-9226 | Email: moreinfo@magnaflow.com

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Step 1. Begin removal of your OEM Muffler Assembly by unbolting the flange fasteners and disconnecting the rubber insulators that suspend the Assembly (see above). The Muffler Assembly can now be removed. Do not damage or discard the rubber insulators as they will be used to install the new system.



Step 2. Install the MagnaFlow muffler assembly into the empty space near the rear bumper. For easiest installation, begin with the rear driver's side insulator.



Step 3. Install flat gasket between Muffler and Midpipe, and insert bolts. This will position the slip fit between the Resonator and Midpipe correctly.



Step 4. Once proper positioning has been attained for the new exhaust system, tighten the clamp and fasteners using the torque specification on page one of these instructions. Inspect all clamps and fasteners after 25-50 miles of operation. Re-tighten if necessary.