



## Installation Instructions

### Step Systems

### 04-14 Titan and Armada



#### **Bolt Kit:**

- 4) 8mm x 1" bolts
- 4) 8mm nuts
- 8) 5/16" washers
- 8) Lock washers

#### **Recommended Tools:**

- 13mm wrench/socket

Step 1: Start by locating the driver's side nerf step. To do so, locate the shorter tail bend. The short side goes to the front of the vehicle.

Step 2: Locate the factory threaded holes, located under the door on the underside of the body of the vehicle. **NOTE:** There will be black plastic caps covering the mounts. Remove all caps and discard.

Step 3: Hold the step up to the under body of the vehicle and align the factory studs in the body with the upper mounts in the brackets of the nerf-steps. Install the two 8mm nuts, flat washers, and lock washers-hand tighten. Next, align the lower mount on the bracket with the lower factory threaded holes in the body of the vehicle. Install the two 8mm bolts, flat washers and lock washers. Starting with the lower bolts, tighten all 8mm bolts to 15-20 ft/lbs.

Step 4: Repeat the process on the passenger side. This concludes the install.

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