

I-SHEET NUMBER: INST-00276
 PART NUMBER: **HPF1777QC**
 PRODUCT: **HOOP STEP**
 APPLICATION: **17-22 FORD F-250/350 QC**

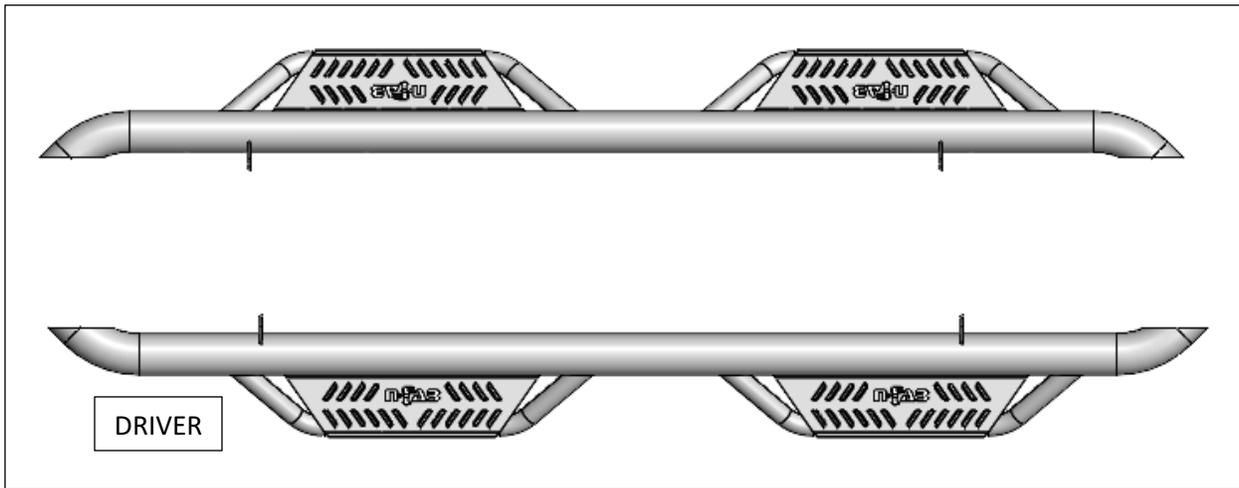
HARDWARE DESCRIPTION		QTY.
	8MM NYLOC NUT	12
	8MM ZINC WASHER	12
	M10X25mm Carriage bolt	8
	M10 hex nut	8



PARTS INCLUDED	QTY
DRIVER SIDE STEP	1
PASSENGER SIDE STEP	1
Mounting bracket	4

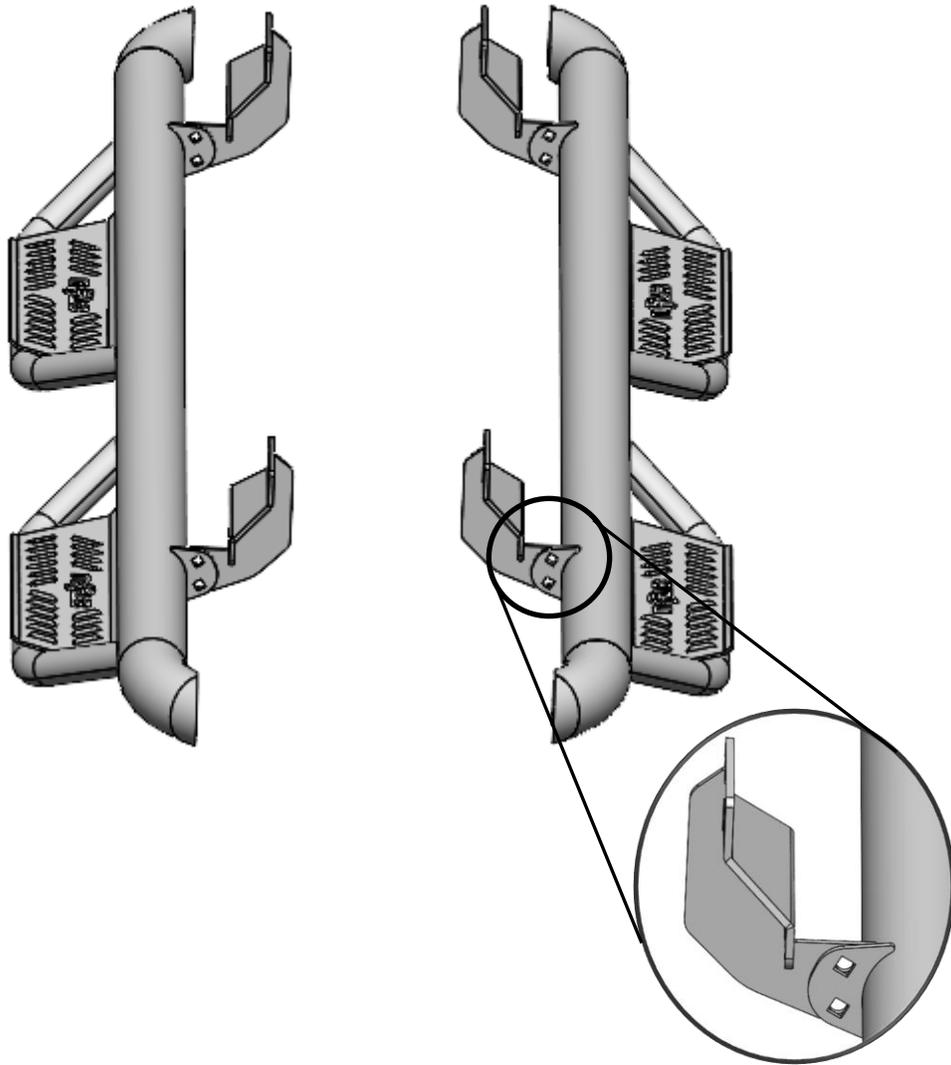
DO NOT USE IMPACT TOOLS

Step 1. Locate the driver side step rail.



Step 2. Install the (x4) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now.

****** NOTE: The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. ******

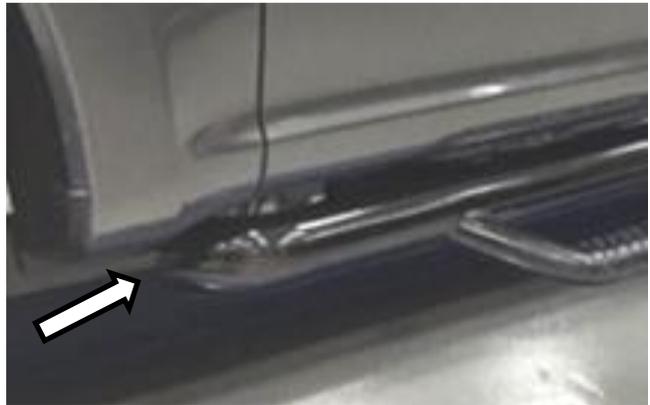


Step 3. If equipped, remove all 8mm nuts from the threaded studs and remove factory running board.



Step 4. Carefully raise step into position and align the three brackets with the threaded studs.

***NOTE:** Be sure the front of the tube is in front of the plastic guard.

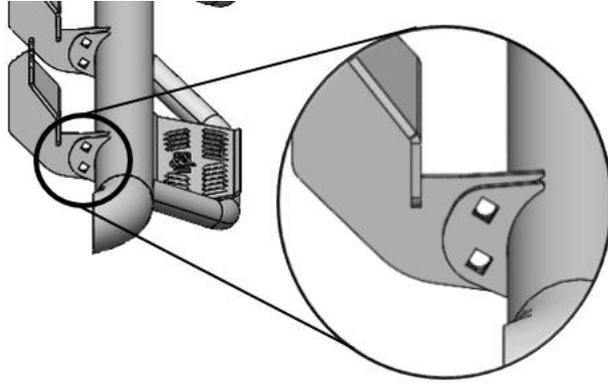


Step 5. Starting with the rear bracket, push up towards the pinch weld so the 3" main tube is high and tight to the body of the vehicle and use the supplied M8 nut, m8 hex bolt and washers to secure the bottom stud first.

Step 6. Next, move to the front bracket and push up to level the main tube to body of the vehicle and secure all three mounts with the supplied M8 nut and washer. Do the same with the middle bracket and finish tighten the remaining nuts and bolt on the rear brackets.



Step 7. After final adjustment, tighten all four brackets at the main tube.



Step 9. Repeat steps 2-7 with passenger side.