



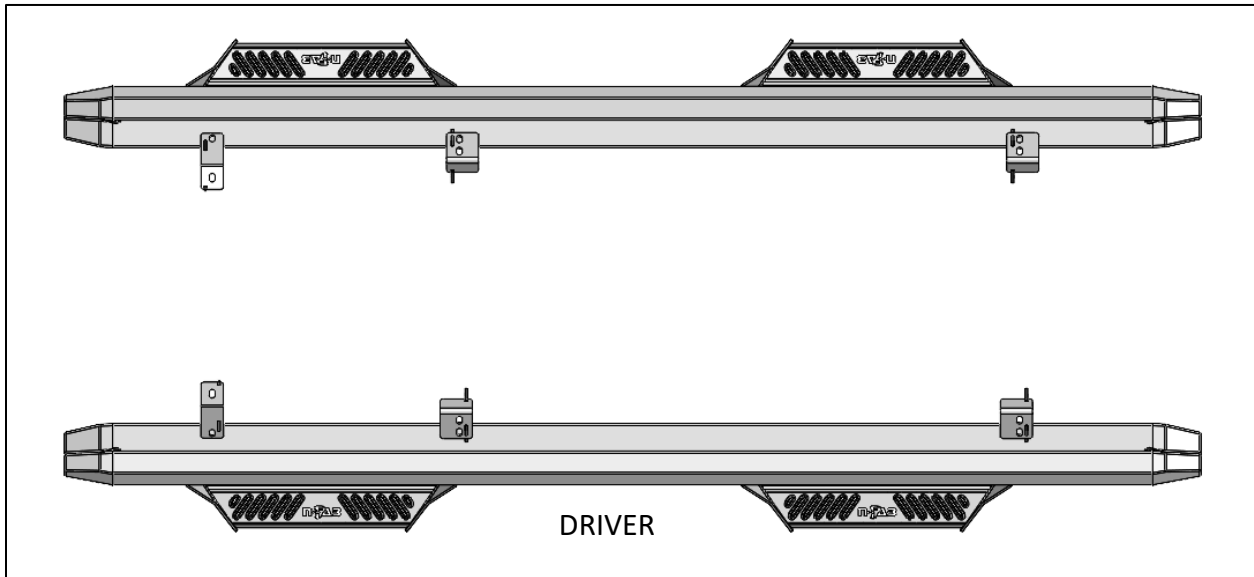
I-SHEET PART NUMBER: INST-00328
 PART NUMBER: PRT2282CC-TX
 PRODUCT: Aluminum Hoop Step
 APPLICATION: 2022-C TUNDRA CREW MAX

PREDATOR PRO



HARDWARE DESCRIPTION	QTY.
HWKT-03054X	1
M8 X 30MM FLANGE CAPSCREW W/WASHER	12

Step 1 Identify the Driver Side step Rail.



Step 2 Remove any factory hardware and discard.

Step 3 Beginning with the driver side, carefully raise the step rail up and match the brackets with the factory mounting locations. Next, starting with the center bracket and using the supplied M8x30mm hex bolts w/washer, start and leave loose.



Step 4 Start the remaining hardware with the front and rear bracket and leave loose.



Step 5 After final adjustment, torque each bolt to 17 ft/lb – 20 ft/lb.

Step 6 Repeat steps 2-6 with passenger side step. This concludes the installation.