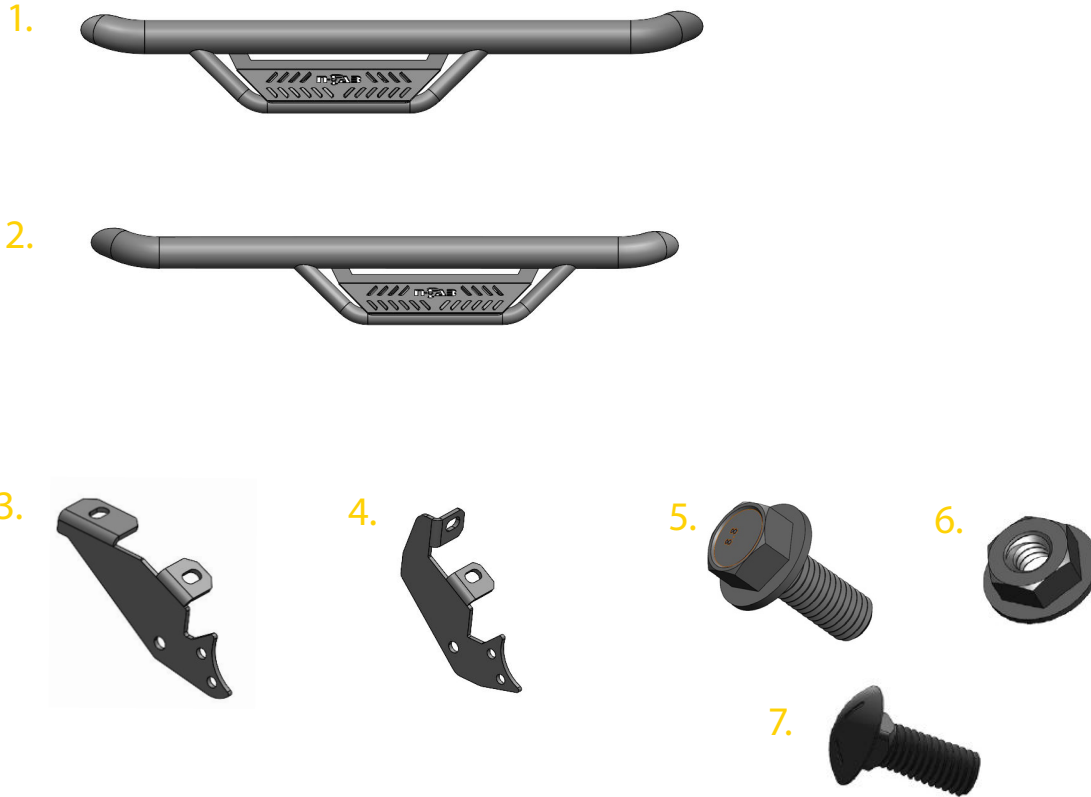


Components and Hardware:



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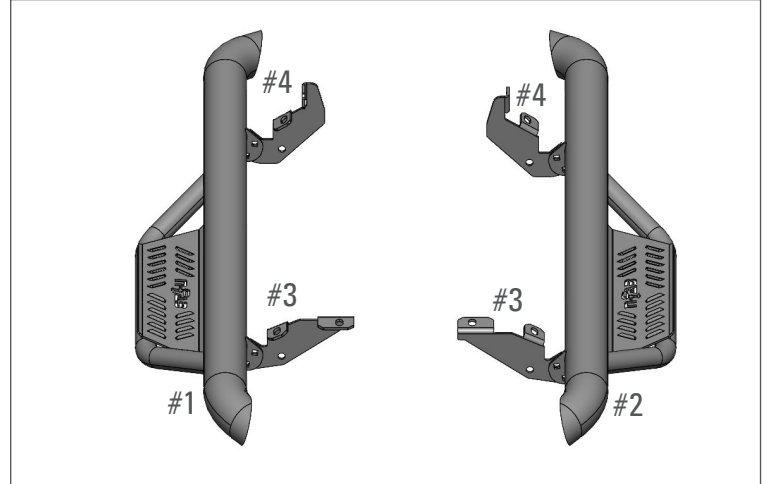
1. Driver side step rail.....	(1)
2. Passenger side step rail.....	(1)
3. Front bracket.....	(1)
4. Rear bracket	(1)
5. M10-1.25x25mm flanged bolt.....	(1)
6. M10x20mm carriage bolt	(1)
7. M10 flanged hex nut.....	(1)

Tools for Installation:

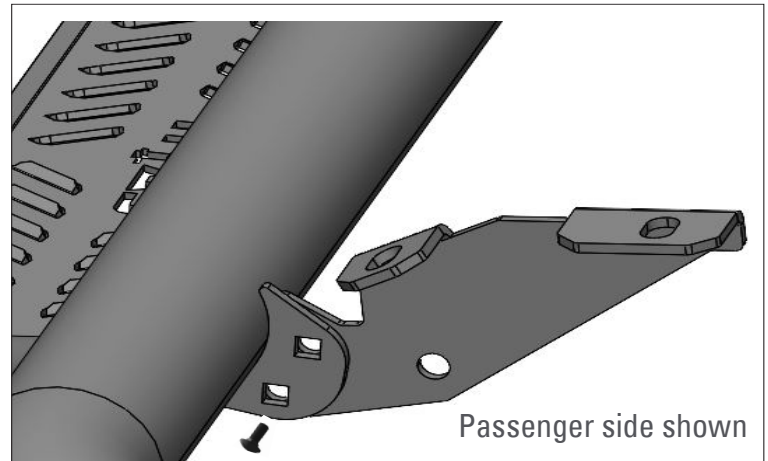
- 14mm socket
- 15mm socket
- Ratchet wrench

INSTALL:

Step 1. Using the supplied (#7)M10 carriage bolt and (#6) M10nut, install the (x4) (#3,#4) brackets to each attachment point on the main tube and leave loose for now.



NOTE: Brackets will attach to the backside of the mounting flange with the threaded end of the (#7) carriage bolt (x2) facing towards the rear of the step.



Step 2. Remove any factory running board/steps and hardware and discard.

Step 3. Clean and tap factory threaded holes.



INSTALL:

Step 4. Carefully place step into place and loosley fasten using the supplied (#5) M10x25mm hex bolt.

Step 5. Next, tighten the (x2) lower bolts first following with the (x2) upper bolts. (15-20 ft./lbs. torque).

Step 6. Next, tighten the (x2) lower bolts first following with the (x2) upper bolts. (15-20 ft./lbs torque).



Step 7. Finish by tightening the (x2) carriage bolt/nut (#7,#6) mounting brackets at the main tube. (20-25 ft./lbs. torque).

Step 8. Repeat process with passsenger side.

