



JEEP 2007-18 JK Rock Slider w/Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

KIT CONTENTS:

- Driver Side Rock Rail x1
- Passenger Side Rock Rail x1
- Front Bracket x2
- Middle Bracket x2
- Bracket x2

TOOLS NEEDED:

- 13mm Wrench and Socket

HARDWARE INCLUDED:

- 8mm Bolts x24



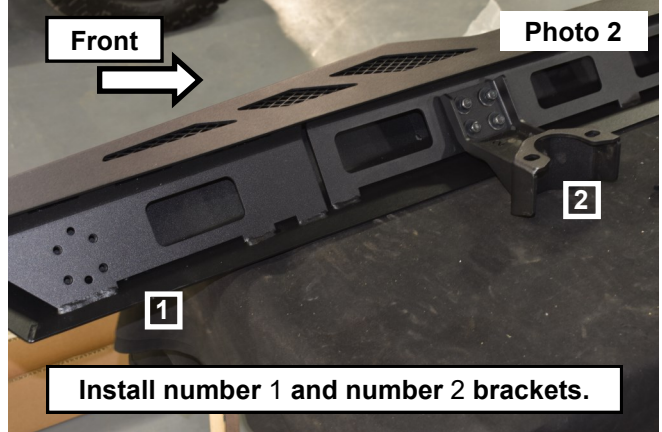
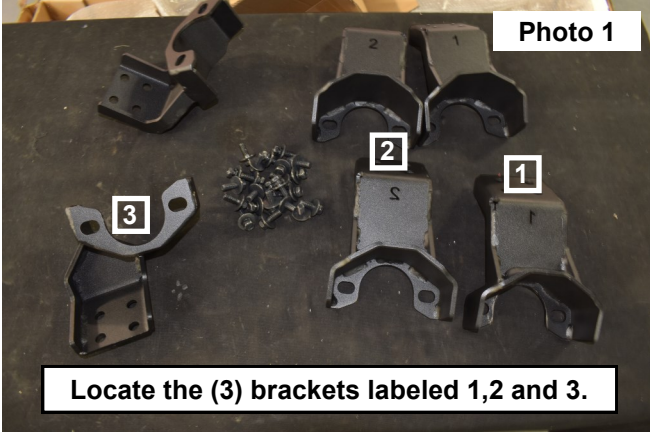
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

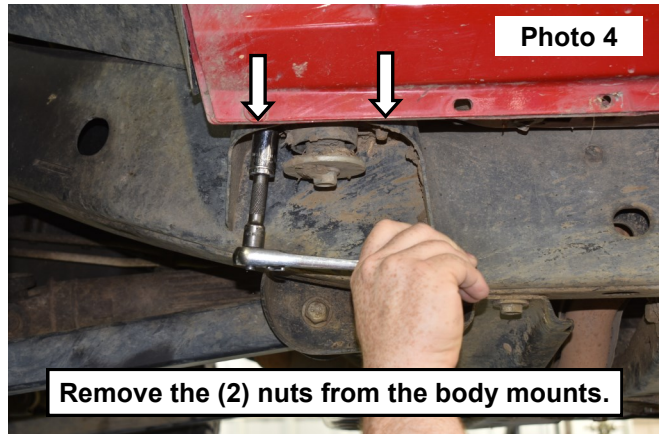
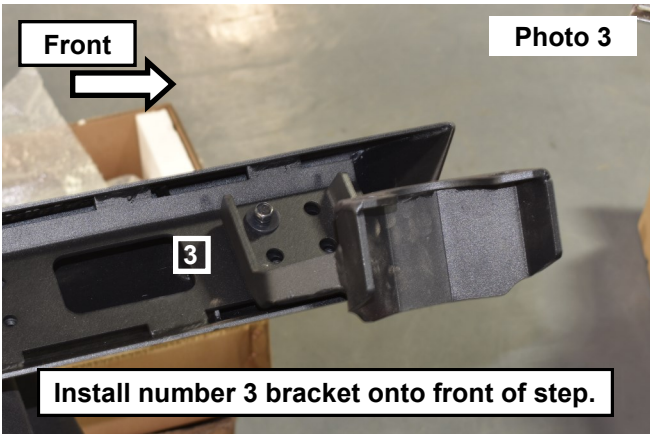


INSTALLATION INSTRUCTONS

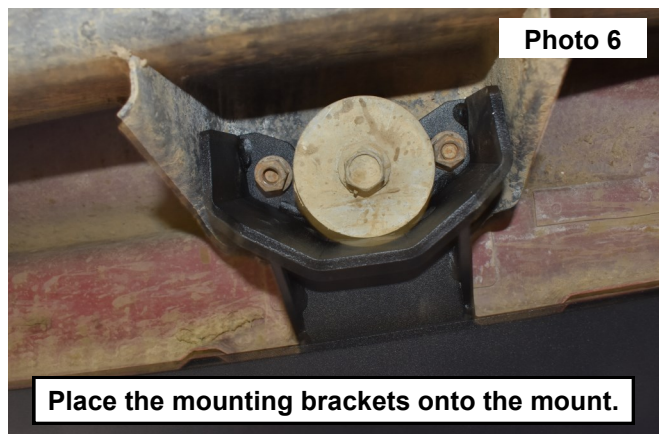
1. Locate the (3) brackets labeled 1,2 and 3. These numbers will be cut into each bracket. **See Photo 1.**
2. Install number 1 and number 2 brackets onto the rear of the step using (4) 8mm hex head bolts into the nuts in the back of the step plate. **See Photo 2. Do not tighten brackets.**



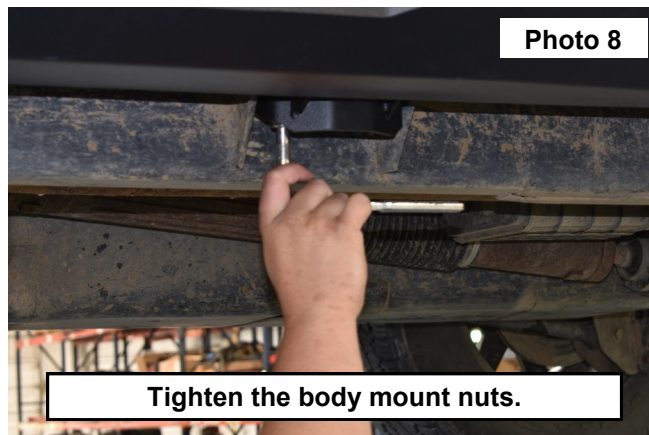
3. Install number 3 bracket onto the front of the step using (4) 8mm hex head bolts into the nuts in the back of the step plate. **See Photo 3. Do not tighten brackets.**
4. Remove the (2) nuts from the body mounts using a 13mm socket. Front, Center and the Rear mounts. Retain hardware. **See Photo 4.**



5. Install the step onto the vehicle. **See Photo 5.**
6. Place the mounting brackets onto the body mount studs and secure using the retained nuts. **See Photo 6.**



7. Tighten the brackets to the step using a 13mm wrench. **See Photo 7.**
8. Tighten the body mount nuts to the brackets using a 13mm socket. **See Photo 8.**
9. Repeat steps 1-8 on the opposite side of the vehicle.



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