

**671206X**  
**07-10 GMC**  
**2500 HD/3500**



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## **07-10 GMC 2500 HD/3500** **X-Metal Series Main Grille 1 Pc.**

### **TOOLS REQUIRED:**

Flat / Slotted Screwdriver  
10mm 3/8" Socket  
Drill/1/4" Drill Bit  
Vice Grip Pliers  
Die Grinder/Jig Saw  
Sander/File/Sand Paper  
Needle Nose Pliers

### **PARTS LIST:**

(1) X-Metal Grille  
(6) #10 x 1" Phillips Screws  
(6) #10 Flat Nuts  
(2) Custom L-Brackets  
(2) #10 Flat Washers  
(2) 10/32" Nylon Lock Nuts

**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### **Step 1**

Remove eight plastic fasteners from the top plastic cover and remove the plastic cover. Remove four 10 mm bolts from the top of the grill assembly to allow access behind (Fig 1). Release six metal pressure clips, four from the bottom of the grill assembly & one behind each top corner of the logo plate. Release the clips that hold the outer grille shell and remove the complete grille as one unit. Remove the clips holding the logo to grille.



Fig 1



Fig 2

### **Step 2**

RTape off the contour of the stock grill shell assembly. Using a jig saw or die grinder cut within 1/8" of contour of the grill to remove the center ribs (Fig 2). **(Do not remove the top horizontal mounting section used to secure the grill assembly with the (4) 10 mm bolts. You will need this to re-install the grill assembly).** Using a disk sander and file blend the cutter marks with the contour of the grill contour.

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### **Step 3**

Position your new grille from the front the grille shell then reach behind and clamp two of the side brackets using needle nose vise grips to hold it in place (Fig 3). Carefully turn the grill shell over. Using two more needle nose vise grips clamp the other two side brackets and adjust the grille in. Check position of your new insert. Make sure that the lower brackets are also aligned. Drill 6, 1/4" holes using the holes in the brackets as a guide (Fig 4). Next install 6 #10 x 1" Phillips screws & #10 flat nuts. Check position of your new grill insert, adjust if needed and tighten the #10 Phillips screws and flat nuts.



### **Step 4**

Re-install the grille shell by sliding the plastic tabs from the bumper assembly through the slots in the bottom of the grille shell then press the metal pressure clips through the slots in the frame. Install 2 custom 'L' brackets on the two top studs with #10 flat washers & 10-32 nylon lock nuts but do not tighten. Position the hole at the other end of the bracket **over** the horizontal mounting section then line the holes in the bracket with the two center 10 mm bolt holes (5). Re-install the four 10 mm bolts then re-install the upper radiator cover. Installation complete.

