



# INSTALLATION INSTRUCTIONS

APPLICATION:

1999-2004 FORD SUPER DUTY

AUTOMOTIVE PRODUCTS, PART NUMBER:

58-149915/58-14991R

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	8	1/2 x 1 1/2 in Bolt	3/4" SOCKET
2	6	1/2 x 3 1/2 in Bolt	10 MM SOCKET
3	14	1/2 in Nut	3/4" WRENCH
4	4	M8 - 1.25 X 14 MM CAP SCREW	18 MM WRENCH
5	16	1/4" FLANGE NUT	
6	16	1/4" FLANGE BOLT	RATCHET WITH EXTENSIONS

## REMOVAL

1. Unhook the factory fog light wires, if present
2. Remove the bolts that attach the side brace to the frame
3. Remove the factory bumper by removing 4 bolts located on the frame horns (2 on each side)
4. Remove the factory tow hooks

## INSTALLATION

1. Attach the frame brackets to the frame using the 8 - 1/2" x 1 1/2" bolts and 8 - 1/2" nuts leaving hardware loose
2. Align the bumper with the truck and intermediate brackets to install the 6 - 1/2" x 3 1/2" bolts and 6 - 1/2" nuts
3. Position the bumper to achieve proper alignment
4. Tighten all hardware



Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

Thank You for choosing Westin products  
For Additional installation assistance please call  
Customer service (800) 793-7846